

REFINITIV

DELTA REPORT

10-Q

AMCR - AMCOR PLC

10-Q - MARCH 31, 2024 COMPARED TO 10-Q - DECEMBER 31, 2023

The following comparison report has been automatically generated

TOTAL DELTAS 1005

■ CHANGES	376
■ DELETIONS	188
■ ADDITIONS	441

UNITED STATES
SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549



FORM 10-Q

QUARTERLY REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934
For the Quarterly Period Ended **December 31, 2023** **March 31, 2024**

OR

TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934
For the transition period from _____ to _____

Commission File Number 001-38932

AMCOR PLC

(Exact name of Registrant as specified in its charter)

Jersey

98-1455367

(State or other jurisdiction of incorporation or organization)

(I.R.S. Employer Identification No.)

83 Tower Road North
Warmley, Bristol BS30 8XP
United Kingdom
(Address of principal executive offices)

Registrant's telephone number, including area code: **+44 117 9753200**

Securities registered pursuant to Section 12(b) of the Act:

Title of each class	Trading symbol(s)	Name of each exchange on which registered
Ordinary Shares, Par Value \$0.01 Per Share	AMCR	New York Stock Exchange
1.125% Guaranteed Senior Notes Due 2027	AUKF/27	New York Stock Exchange

Indicate by check mark whether the registrant: (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. Yes No

Indicate by check mark whether the registrant has submitted electronically every Interactive Data File required to be submitted pursuant to Rule 405 of Regulation S-T (§232.405 of this chapter) during the preceding 12 months (or for such shorter period that the registrant was required to submit such files). Yes No

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Indicate by check mark whether the **Registrant** **registrant** is a large accelerated filer, an accelerated filer, a non-accelerated filer, a smaller reporting company, or an emerging growth company. See the definitions of "large accelerated filer," "accelerated filer," "smaller reporting company," and "emerging growth company" in Rule 12b-2 of the Exchange Act. (Check one):

Large Accelerated Filer	<input checked="" type="checkbox"/>	Emerging Growth Company	<input type="checkbox"/>
Non-Accelerated Filer	<input type="checkbox"/>	Smaller Reporting Company	<input type="checkbox"/>
Accelerated Filer	<input type="checkbox"/>		

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act.

Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Exchange Act). Yes No
As of **February 5, 2024** **April 29, 2024**, the registrant had 1,445,343,212 ordinary shares, \$0.01 par value, outstanding.

Amcor plc
Quarterly Report on Form 10-Q
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Cautionary Statement Regarding Forward-Looking Statements

Unless otherwise indicated, references to "Amcor," the "Company," "we," "our," and "us" in this Quarterly Report on Form 10-Q refer to Amcor plc and its consolidated subsidiaries.

This Quarterly Report on Form 10-Q contains certain statements that are "forward-looking statements" within the meaning of the safe harbor provisions of the U.S. Private Securities Litigation Reform Act of 1995. Forward-looking statements are generally identified with words like "believe," "expect," "target," "project," "may," "could," "would," "approximately," "possible," "will," "should," "intend," "plan," "anticipate," "commit," "estimate," "potential," "ambitions," "outlook," or "continue," the negative of these words, other terms of similar meaning, or the use of future dates. Such statements are based on the current expectations of the management of Amcor and are qualified by the inherent risks and uncertainties surrounding future **expectations** expectations generally. Actual results could differ materially from those currently anticipated due to a number of risks and uncertainties. Neither Amcor nor any of its respective directors, executive officers, or advisors, provide any representation, assurance, or guarantee that the occurrence of the events expressed or implied in any forward-looking statements will actually occur. Risks and uncertainties that could cause actual results to differ from expectations include, but are not limited to:

- Changes in consumer demand patterns and customer requirements in numerous industries;
- the loss of key customers, a reduction in their production requirements, or consolidation among key customers;
- significant competition in the industries and regions in which we operate;
- an inability to expand our current business effectively through either organic growth, including product innovation, investments, or acquisitions;
- challenging current and future global economic conditions, including the Russia-Ukraine conflict and inflation;
- impacts of operating internationally;
- price fluctuations or shortages in the availability of raw materials, energy and other inputs, which could adversely affect our business;
- production, supply, and other commercial risks, including counterparty credit risks, which may be exacerbated in times of economic volatility;
- pandemics, epidemics, or other disease outbreaks;
- an inability to attract and retain our global executive management team and our skilled **workforce**; **workforce** or successfully manage the transition of key roles, including our **Chief Executive Officer**;
- costs and liabilities related to environment, health, and safety ("EHS") laws and regulations, as well as changes in the global climate;
- labor disputes and an inability to renew collective bargaining agreements at acceptable terms;
- risks related to climate change;
- cybersecurity risks, which could disrupt our operations or risk of loss of our sensitive business information;
- failures or disruptions in our information technology systems which could disrupt our operations, compromise customer, employee, supplier, and other data;
- rising interest rates that increase our borrowing costs on our variable rate indebtedness and could have other negative impacts;
- a significant increase in our indebtedness or a downgrade in our credit rating could reduce our operating flexibility and increase our borrowing costs and negatively affect our financial condition and results of operations;
- foreign exchange rate risk;
- a significant write-down of goodwill and/or other intangible assets;
- a failure to maintain an effective system of internal control over financial reporting;
- an inability of our insurance policies, including our use of a captive insurance company, to provide adequate protection against all of the risks we face;
- an inability to defend our intellectual property rights or intellectual property infringement claims against us;
- litigation, including product liability claims, or regulatory developments;
- increasing scrutiny and changing expectations from investors, customers, and **governments** with respect to our Environmental, Social, and Governance ("ESG") practices and commitments resulting in additional costs or exposure to additional risks;
- changing government regulations in environmental, health, and safety matters, including climate change; and
- changes in tax laws or changes in our geographic mix of earnings.

These risks and uncertainties are supplemented by those identified from time to time in our filings with the Securities and Exchange Commission (the "SEC"), including without limitation, those described under Part I, "Item 1A - Risk Factors" in our Annual Report on Form 10-K for the fiscal year ended June 30, 2023, and as updated by our quarterly reports on Form 10-Q. You can obtain copies of Amcor's filings with the SEC for free at the SEC's website (www.sec.gov). Forward-looking statements included herein are made only as of the date hereof and Amcor does not undertake any obligation to update any forward-looking statements, or any other information in this communication, as a result of new information, future developments or otherwise, or to correct any inaccuracies or omissions in them which become apparent, except as expressly required by law. All forward-looking statements in this communication are qualified in their entirety by this cautionary statement.

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Part I - Financial Information

Item 1. Financial Statements (unaudited)

Amcor plc and Subsidiaries
Condensed Consolidated Statements of Income
(Unaudited)

(\$ in millions, except per share data)	(\$ in millions, except per share data)	Three Months Ended		Six Months Ended	
		December 31,		December 31,	
		Three Months Ended March 31,	Nine Months Ended March 31,	Three Months Ended March 31,	Nine Months Ended March 31,
		2023	2022	2023	2022
				(\$ in millions, except per 2022 share data)	(\$ in millions, except per 2022 share data)
				2024	2023

Net sales
Cost of sales
Gross profit
Gross profit
Gross profit
Selling, general, and administrative expenses
Selling, general, and administrative expenses
Selling, general, and administrative expenses
Research and development expenses
Restructuring and other related activities, net
Other income/(expenses), net
Operating income
Operating income
Operating income
Interest income
Interest income
Interest income
Interest expense
Other non-operating income, net
Income before income taxes and equity in loss of affiliated companies
Income before income taxes and equity in loss of affiliated companies
Income before income taxes and equity in loss of affiliated companies
Income tax expense
Income tax expense
Income tax expense
Equity in loss of affiliated companies, net of tax
Net income
Net income
Net income
Net income attributable to non-controlling interests
Net income attributable to non-controlling interests
Net income attributable to non-controlling interests
Net income attributable to Amcor plc
Net income attributable to Amcor plc
Net income attributable to Amcor plc
Basic earnings per share:
Basic earnings per share:
Basic earnings per share:
Diluted earnings per share:
Diluted earnings per share:
Diluted earnings per share:

Note: Per share amounts may not add due to rounding. See accompanying notes to condensed consolidated financial statements.

Amcor plc and Subsidiaries
Condensed Consolidated Statements of Comprehensive Income
(Unaudited)

(\$ in millions)	Three Months Ended December 31,		Six Months Ended December 31,		(\$ in millions)	
	Three Months Ended March 31,		Nine Months Ended March 31,			
	2023	2022	2023	2022		
Net income						
Other comprehensive income/(loss):						
Net gains/(losses) on cash flow hedges, net of tax (a)						
Net gains/(losses) on cash flow hedges, net of tax (a)						
Net gains/(losses) on cash flow hedges, net of tax (a)						
Foreign currency translation adjustments, net of tax (b)						
Pension, net of tax (c)						
Pension, net of tax (c)						
Pension, net of tax (c)						
Other comprehensive income/(loss)						
Total comprehensive income						
Comprehensive income attributable to non-controlling interests						
Comprehensive income attributable to Amcor plc						
(a) Tax benefit/(expense) related to cash flow hedges						
(a) Tax benefit/(expense) related to cash flow hedges						
(a) Tax benefit/(expense) related to cash flow hedges						
(b) Tax benefit/(expense) related to foreign currency translation adjustments						
(a) Tax expense related to cash flow hedges						
(a) Tax expense related to cash flow hedges						
(a) Tax expense related to cash flow hedges						
(b) Tax expense related to foreign currency translation adjustments						
(c) Tax benefit related to pension adjustments						
(c) Tax benefit related to pension adjustments						
(c) Tax benefit related to pension adjustments						

See accompanying notes to condensed consolidated financial statements.

(\$ in millions, except share and per share data)	Amcor plc and Subsidiaries Condensed Consolidated Balance Sheets (Unaudited)		(\$ in millions, except share and per share data)	
	December 31, 2023	June 30, 2023		
	2023	2024		
Assets				
Current assets:				
Current assets:				
Current assets:				
Cash and cash equivalents				
Cash and cash equivalents				
Cash and cash equivalents				
Trade receivables, net of allowance for credit losses of \$23 and \$21, respectively				



Amcor plc shareholders' equity:

Amcor plc shareholders' equity:**Amcor plc shareholders' equity:**

Ordinary shares (\$0.01 par value)

Ordinary shares (\$0.01 par value)

Ordinary shares (\$0.01 par value)

Authorized (9,000 million shares)

Authorized (9,000 million shares)

Authorized (9,000 million shares)

Issued (1,445 and 1,448 million shares, respectively)

Issued (1,445 and 1,448 million shares, respectively)

Issued (1,445 and 1,448 million shares, respectively)

Additional paid-in capital

Retained earnings

Accumulated other comprehensive loss

Treasury shares (1 and 1 million shares, respectively)

Total Amcor plc shareholders' equity

Non-controlling interests

Total shareholders' equity**Total liabilities and shareholders' equity**

See accompanying notes to condensed consolidated financial statements.

Amcor plc and Subsidiaries
Condensed Consolidated Statements of Cash Flows
(Unaudited)

(\$ in millions)	(\$ in millions)	Six Months Ended December		Nine Months Ended March	
		31,	2023	(\$ in millions)	31,
Cash flows from operating activities:	Cash flows from operating activities:			Cash flows from operating activities:	
Net income					
Adjustments to reconcile net income to net cash provided by operating activities:					
Depreciation, amortization, and impairment					
Depreciation, amortization, and impairment					
Depreciation, amortization, and impairment					
Net periodic benefit cost					
Amortization of debt discount and deferred financing costs					
Amortization of debt discount and other deferred financing costs					
Net gain on disposal of property, plant, and equipment					
Net gain on disposal of property, plant, and equipment					
Net gain on disposal of property, plant, and equipment					
Net gain on disposal of businesses					
Equity in loss of affiliated companies					
Net foreign exchange loss					
Share-based compensation					
Other, net					
Loss from highly inflationary accounting for Argentine subsidiaries					
Deferred income taxes, net					
Changes in operating assets and liabilities, excluding effect of acquisitions, divestitures, and currency					
Changes in operating assets and liabilities, excluding effect of acquisitions, divestitures, and currency					

Changes in operating assets and liabilities, excluding effect of acquisitions, divestitures, and currency

Net cash provided by operating activities

Cash flows from investing activities:

Issuance of loans to affiliated companies and other

Issuance of loans to affiliated companies and other

Issuance of loans to affiliated companies and other

Investments in affiliated companies and other

Business acquisitions

Purchase of property, plant, and equipment, and other intangible assets

Proceeds from divestitures

Proceeds from sales of property, plant, and equipment, and other intangible assets

Net cash (used in)/provided by investing activities

Net cash used in investing activities

Cash flows from financing activities:

Proceeds from issuance of shares

Proceeds from issuance of shares

Proceeds from issuance of shares

Purchase of treasury shares and tax withholdings for share-based incentive plans

Purchase of treasury shares and tax withholdings for share-based incentive plans

Purchase of treasury shares and tax withholdings for share-based incentive plans

Proceeds from issuance of long-term debt

Repayment of long-term debt

Proceeds from issuance of long-term debt

Repayment of long-term debt

Proceeds from issuance of long-term debt

Repayment of long-term debt

Net borrowing of commercial paper

Net repayment of short-term debt

Net borrowing of short-term debt

Repayment of lease liabilities

Share buybacks/cancellations

Dividends paid

Net cash used in financing activities

Effect of exchange rates on cash and cash equivalents

Effect of exchange rates on cash and cash equivalents

Effect of exchange rates on cash and cash equivalents

Net decrease in cash and cash equivalents

Net decrease in cash and cash equivalents

Net decrease in cash and cash equivalents

Cash and cash equivalents balance at beginning of year

Cash and cash equivalents balance at end of period

Cash and cash equivalents balance at end of period

Cash and cash equivalents balance at end of period

Supplemental cash flow information:

Supplemental cash flow information:

Supplemental cash flow information:

Interest paid, net of amounts capitalized

Interest paid, net of amounts capitalized

Interest paid, net of amounts capitalized

Income taxes paid

Supplemental non-cash disclosures relating to investing and financing activities:

Supplemental non-cash disclosures relating to investing and financing activities:

Supplemental non-cash disclosures relating to investing and financing activities:

Purchase of property, plant, and equipment, accrued but unpaid

Purchase of property, plant, and equipment, accrued but unpaid

Purchase of property, plant, and equipment, accrued but unpaid

Contingent purchase considerations related to acquired businesses, accrued but not paid

See accompanying notes to condensed consolidated financial statements. Cash and cash equivalents at the beginning of fiscal year 2023 include cash and cash equivalents classified as held for sale.

Amcor plc and Subsidiaries Condensed Consolidated Statements of Equity <i>(Unaudited)</i>																
(\$ in millions, except per share data)	(\$ in millions, except per share data)	Ordinary Shares	Additional Paid-In Capital	Retained Earnings	Accumulated Other Comprehensive Loss	Treasury Shares	Non-controlling Interests	Total	(\$ in millions, except per share)	Ordinary Shares	Additional Paid-In Capital	Retained Earnings	Accumulated Other Comprehensive Loss	Treasury Shares	Non-controlling Interests	Total
Balance as of September 30, 2022																
Balance as of December 31, 2022																
Net income																
Other comprehensive income																
Share buyback/cancellations																
Dividends declared (\$0.1225 per share)																
Options exercised and shares vested																
Share-based compensation expense																
Share-based compensation expense																
Share-based compensation expense																
Balance as of March 31, 2023																
Balance as of March 31, 2023																
Balance as of March 31, 2023																
Balance as of June 30, 2022																
Balance as of June 30, 2022																
Balance as of June 30, 2022																
Net income																
Other comprehensive income																
Share buyback/cancellations																
Dividends declared (\$0.365 per share)																
Options exercised and shares vested																
Net settlement of forward contracts to purchase own equity for share-based incentive plans, net of tax																
Purchase of treasury shares																
Share-based compensation expense																

Share-based compensation expense
Share-based compensation expense
Change in non-controlling interests
Balance as of December 31, 2022
Balance as of December 31, 2022
Balance as of December 31, 2022
Balance as of March 31, 2023
Balance as of March 31, 2023
Balance as of March 31, 2023
Balance as of June 30, 2022
Balance as of June 30, 2022
Balance as of June 30, 2022
Balance as of December 31, 2023
Balance as of December 31, 2023
Balance as of December 31, 2023
Net income
Other comprehensive loss
Share buyback/cancellations
Dividends declared (\$0.2425 per share)
Options exercised and shares vested
Net settlement of forward contracts to purchase own equity for share-based incentive plans, net of tax
Purchase of treasury shares
Share-based compensation expense
Share-based compensation expense
Share-based compensation expense
Change in non-controlling interests
Balance as of December 31, 2022
Balance as of December 31, 2022
Balance as of December 31, 2022
Balance as of September 30, 2023
Balance as of September 30, 2023
Balance as of September 30, 2023
Net income
Other comprehensive income
Dividends declared (\$0.125 per share)
Dividends declared (\$0.125 per share)
Dividends declared (\$0.125 per share)
Shares vested
Net settlement of forward contracts to purchase own equity for share-based incentive plans, net of tax
Purchase of treasury shares
Share-based compensation expense
Balance as of December 31, 2023
Share-based compensation expense

Balance as of December 31, 2023
Balance as of December 31, 2023
Share-based compensation expense
Balance as of March 31, 2024
Balance as of March 31, 2024
Balance as of March 31, 2024
Balance as of June 30, 2023
Balance as of June 30, 2023
Balance as of June 30, 2023
Net income
Other comprehensive income
Other comprehensive loss
Share buyback/cancellations
Dividends declared (\$0.2475 per share)
Dividends declared (\$0.3725 per share)
Shares vested and related tax withholdings
Net settlement of forward contracts to purchase own equity for share-based incentive plans, net of tax
Purchase of treasury shares
Share-based compensation expense
Balance as of December 31, 2023
Balance as of March 31, 2024
Balance as of December 31, 2023
Balance as of March 31, 2024
Balance as of December 31, 2023
Balance as of March 31, 2024

See accompanying notes to condensed consolidated financial statements.

Amcor plc and Subsidiaries
Notes to Condensed Consolidated Financial Statements

Note 1 - Nature of Operations and Basis of Presentation

Amcor plc ("Amcor" or the "Company") is a public limited company incorporated under the Laws of the Bailiwick of Jersey. The Company's history dates back more than 150 years, with origins in both Australia and the United States of America. Today, Amcor is a global leader in developing and producing responsible packaging for food, beverage, pharmaceutical, medical, home and personal-care, and other consumer goods end markets. The Company's innovation excellence and global packaging expertise enable the Company to solve packaging challenges around the world every day, producing packaging that is more functional, appealing, and cost effective for its customers and their consumers and importantly, more sustainable for the environment.

The accompanying unaudited condensed consolidated financial statements have been prepared in accordance with accounting principles generally accepted in the United States ("U.S. GAAP") for interim financial information. Consistent with these requirements, this Form 10-Q does not include all the information required by U.S. GAAP for complete financial statements. Further, the year-end condensed consolidated balance sheet data as of June 30, 2023 was derived from audited financial statements but does not include all disclosures required by U.S. GAAP. It is management's opinion, however, that all material and recurring adjustments have been made that are necessary for a fair statement of the Company's interim financial position, results of operations, and cash flows. For further information, this Form 10-Q should be read in conjunction with the audited consolidated financial statements and accompanying notes in the Company's Annual Report on Form 10-K for the fiscal year ended June 30, 2023.

There have been no material changes to the accounting policies followed by the Company during the current fiscal year. Certain amounts in the Company's notes to unaudited condensed consolidated financial statements may not add or recalculate due to rounding.

Note 2 - New Accounting Guidance

Recently Adopted Accounting Standards

In September 2022, the Financial Accounting Standards Board ("FASB") issued ASU 2022-04 that adds certain disclosure requirements for entities that use supplier finance programs in connection with the purchase of goods and services. The Company adopted the disclosure requirements in ASU 2022-04 on July 1, 2023, except for the amendment on roll forward information, which is effective in fiscal year 2025.

The Company facilitates several regional voluntary supply chain financing ("SCF") programs with financial institutions, all of which have similar characteristics. The Company establishes these SCF programs to provide its suppliers with a potential source of liquidity and to enable a more efficient payment process. Under these SCF programs, qualifying suppliers may elect, but are not obligated, to sell their receivables due from Amcor to these financial institutions in advance of the agreed payment due date. The Company is not involved in negotiations between the suppliers and the financial institutions, and its rights and obligations to its suppliers are not impacted by its suppliers' decisions to sell amounts to the financial institutions. Under these SCF programs, the Company agrees to pay the financial institution the stated invoice amounts from its participating suppliers on the original maturity dates of the invoices. The range of payment terms negotiated with suppliers under these arrangements are consistent with industry norms and short-term in nature, regardless of whether a supplier participates in the program. The Company's SCF programs do not include any guarantees to the financial institutions, or any assets pledged as securities.

All outstanding amounts related to suppliers participating in the SCF programs are reflected in trade payables in the Company's unaudited condensed consolidated balance sheets, and associated payments are included in operating activities within the Company's unaudited condensed consolidated statements of cash flows. As of December 31, 2023 March 31, 2024 and June 30, 2023, the amounts due to suppliers participating in the Company's SCF programs amounted to \$1.0 \$0.9 billion and \$1.1 billion, respectively.

Accounting Standards Not Yet Adopted

In November 2023, the FASB issued ASU 2023-07 that adds new reportable segment disclosure requirements, primarily through enhanced disclosures about significant segment expenses. The new standard's amendments are effective for the Company for annual periods beginning July 1, 2024, and interim periods beginning July 1, 2025, with early adoption permitted, and will be applied retrospectively to all periods in the financial statements. The Company will adopt this guidance in fiscal year 2025. The Company is currently evaluating the impact that this new guidance will have on its disclosures.

In December 2023, the FASB issued ASU 2023-09 that adds new income tax disclosure requirements, primarily related to existing income tax rate reconciliation and income taxes paid information. The new standard's amendments are effective for the Company for annual periods beginning July 1, 2025, with early adoption permitted, and should can be applied either prospectively or retrospectively. The Company is currently evaluating the impact that this new guidance will have on its disclosures.

The Company considers the applicability and impact of all ASUs issued by the FASB. The Company determined at this time that all other ASUs not yet adopted are either not applicable or are not expected to have a material impact on its results of operations, financial position, and disclosures.

Note 3 - Restructuring and Other Related Activities, Net

Restructuring and other related activities, net, as reported on the unaudited condensed consolidated statements of income are summarized as follows:

(\$ in millions)	Three Months Ended December 31,		Six Months Ended December 31,		(\$ in 2022 millions)	Nine Months Ended March 31,		
	2023	2022	2023	2022		2024	2023	2024
Gain on disposal of Russian business, net								
Restructuring and related expenses, net								
Restructuring and other related activities, net								

A pre-tax net gain on disposal of the Company's three manufacturing facilities in Russia ("Russian business") of \$215 million was recognized in the three and six nine months ended December 31, 2022 March 31, 2023. The carrying value of the Russian business had previously been impaired by \$90 million in the quarter ended June 30, 2022. For further information refer to Note 4, "Acquisitions and Disposals".

Refer to Note 5, "Restructuring" for information on restructuring and related expenses, net.

Note 4 - Acquisitions and Disposals

Fiscal Year 2024 - Acquisition

On September 27, 2023, the Company completed the acquisition of a small manufacturer of flexible packaging for food, home care, and personal care applications in India for a purchase consideration of \$14 million plus the assumption of debt of \$10 million. The acquisition is part of the Company's Flexibles reportable segment and the Company aims to complete the purchase price allocation as soon as practicable but no later than one year from the date of the acquisition.

Fiscal Year 2023 - Acquisitions

On May 31, 2023, the Company completed the acquisition of a New Zealand based leading manufacturer of state-of-the-art, automated protein packaging machines. The purchase consideration of \$45 million is subject to customary post-closing adjustments. The consideration includes contingent consideration of \$13 million, to be earned and paid in cash over the two years following the acquisition date, subject to meeting certain performance targets. The acquisition is part of the Company's Flexibles reportable segment and resulted in the recognition of acquired identifiable net assets of \$21 million and goodwill of \$24 million. Goodwill is deductible for tax purposes. The fair values of the contingent consideration, identifiable net assets acquired, and goodwill are based on the Company's best estimate as of December 31, 2023 March 31, 2024 using information available as of the acquisition date, and are considered preliminary. The Company aims to complete the purchase price allocation as soon as practicable but no later than one year from the date of the acquisition.

On March 17, 2023, the Company completed the acquisition of a 100% equity interest in a medical device packaging manufacturing site in Shanghai, China. The purchase consideration of \$61 million includes contingent consideration of \$20 million, to be earned and paid in cash over the three years following the acquisition date, subject to meeting certain performance targets. The acquisition is part of the Company's Flexibles reportable segment and resulted in the recognition of acquired identifiable net assets of \$21 million and goodwill of \$40 million. Goodwill is not deductible for tax purposes. The fair values of the contingent consideration, identifiable net assets acquired, and goodwill are based on the Company's best estimate as of December 31, 2023 using information available as of the acquisition date, and are considered preliminary. The Company aims to complete the purchase price allocation as soon as practicable but no later than one year from the date of the acquisition.

The fair value estimates for all three acquisitions in fiscal years 2024 and 2023 were based on income, market, and cost valuation methods. Pro forma information related to these acquisitions has not been presented, as the effect of the acquisitions on the Company's consolidated financial statements was not material.

Fiscal Year 2023 - Disposal

On December 23, 2022, the Company completed the sale of the Russian business after receiving all necessary regulatory approvals and cash proceeds, including receipt of closing cash balances. The sale followed the Company's previously announced plan to pursue the orderly sale of its Russian business. The total net cash consideration received, excluding disposed cash and items settled net, was \$365 million and resulted in a net pre-tax net gain of \$215 million. The carrying value of the Russian business had previously been impaired by \$90 million in the quarter ended June 30, 2022. The impairment charge was based on the Company's best estimate of the fair value of its Russian business, which considered the wide range of indicative bids received and uncertain regulatory environment. The net pre-tax gain on disposal of the Russian business was recorded as restructuring and other related activities, net within the unaudited condensed consolidated statements of income. The Russian business had a net carrying value of \$252 million, including allocated goodwill of \$46 million and accumulated other comprehensive losses of \$73 million, primarily attributed to foreign currency translation adjustments.

Note 5 - Restructuring

Restructuring and related expenses, net, were \$24 million \$30 million and \$2 million \$50 million during the three months ended December 31, 2023 March 31, 2024 and 2022, 2023, respectively, and \$52 \$82 million and \$3 \$53 million during the six nine months ended December 31, 2023 March 31, 2024 and 2022, 2023, respectively. The Company's restructuring activities for the three and six nine months ended December 31, 2023 March 31, 2024 and 2023 were primarily comprised of restructuring activities related to the 2023 Restructuring Plan (as defined below). The Company's restructuring activities in the three and six months ended December 31, 2022 related to Other Restructuring Plans (as defined below).

Restructuring related expenses are directly attributable to restructuring activities; however, they do not qualify for special accounting treatment as exit or disposal activities. The Company believes the disclosure of restructuring related costs provides more information on its restructuring activities.

2023 Restructuring Plan

On February 7, 2023, the Company announced that it will allocate approximately \$110 million to \$130 million of the sale proceeds from the Russian business to various cost saving initiatives to partly offset divested earnings from the Russian business (the "2023 Restructuring Plan" or the "Plan"). The Company expects the total Plan cash and non-cash net expenses to total approximately \$230 million. As of **December 31, 2023** **March 31, 2024**, the Company has initiated projects with an expected net cost of approximately **\$210 million** **\$227 million**, of which **\$87 million** **\$92 million** relates to employee related expenses, **\$45 million** **\$48 million** to fixed asset related expenses (net of expected gains on asset disposals), **\$55 million** **\$61 million** to other restructuring expenses, and **\$23 million** **\$26 million** to restructuring related expenses. The projects initiated as of **December 31, 2023** **March 31, 2024** are expected to result in approximately **\$110 million** **\$120 million** of net cash expenditures. The Plan includes both the Flexibles and Rigid Packaging reportable segments and is expected to be largely completed by the end of calendar year 2024.

From the initiation of the Plan through **December 31, 2023** **March 31, 2024**, the Company has incurred **\$77 million** **\$80 million** in employee related expenses, **\$25 million** **\$36 million** in fixed asset related expenses, **\$27 million** **\$38 million** in other restructuring, and **\$13 million** **\$17 million** in restructuring related expenses, with **\$126 million** **\$149 million** incurred in the Flexibles reportable segment and **\$16 million** **\$22 million** incurred in the Rigid Packaging reportable segment. The Plan has resulted in cumulative net cash outflows of **\$49 million** **\$70 million**. Additional cash payments of approximately **\$40 million** **\$10 million** to **\$45 million** **\$15 million**, net of estimated proceeds from disposals, are expected for the remainder of the fiscal year 2024, the majority of which relates to the Flexibles reportable segment.

The restructuring related costs relate primarily to the closure of facilities and include startup and training costs after relocation of equipment, and other costs incidental to the Plan.

Other Restructuring Plans

The Company has entered into other individually immaterial restructuring plans ("Other Restructuring Plans"). Expenses incurred on such programs are primarily costs to move equipment and other costs.

Consolidated Restructuring Plans

The total costs incurred from the beginning of the Company's 2023 Restructuring Plan and Other Restructuring Plans are as follows:

(\$ in millions)	(\$ in millions)	2023	Other	Total Restructuring and Related Expenses	(\$ in millions)	2023	Other	Total Restructuring and Related Expenses
		Restructuring Plan (1)	Restructuring Plans (2)			Restructuring Plan (1)	Restructuring Plans (2)	
Fiscal year 2023								
Fiscal year 2024, first quarter								
Fiscal year 2024, second quarter								
Fiscal year 2024, third quarter								
Net expenses incurred								

- (1) Includes restructuring related expenses from the 2023 Restructuring Plan of \$6 million, \$3 million, and \$4 million, and \$4 million for fiscal year 2023, first quarter of fiscal year 2024, second quarter of fiscal year 2024, and second third quarter of fiscal year 2024, respectively. In the three and six nine months ended **December 31, 2023** **March 31, 2024**, **\$16 million** **\$24 million** and **\$39 million** **\$63 million** of restructuring and related expenses, net, were incurred in the Flexibles reportable segment and **\$6 million** **\$5 million** and **\$9 million** **\$14 million** in the Rigid Packaging reportable segment.
- (2) Includes restructuring related costs of \$4 million, nil, and \$1 million, and \$1 million for fiscal year 2023, first quarter of fiscal year 2024, second quarter of fiscal year 2024, and second third quarter of fiscal year 2024, respectively.

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An analysis of the restructuring charges by type incurred is as follows:

(\$ in millions)	(\$ in millions)	Three Months Ended December 31, Six Months Ended December 31,		(\$ in millions)	(\$ in millions)	Three Months Ended March 31, Nine Months Ended March 31,		(\$ in millions)
		2023	2022			2023	2022	
Employee related expenses								
Fixed asset related expenses								

Other expenses

Total restructuring expenses, net

An analysis of the Company's restructuring plan liability is as follows:

(\$ in millions)	(\$ in millions)	Employee Costs	Fixed Asset Related Costs	Other Costs	Total Restructuring Costs	(\$ in millions)	Employee Costs	Fixed Asset Related Costs	Other Costs	Total Restructuring Costs
Liability balance as of June 30, 2023										
Net charges to earnings										
Cash paid										
Cash paid										
Non-cash and other										
Foreign currency translation										
Liability balance as of December 31, 2023										
Liability balance as of March 31, 2024										

The table above includes liabilities arising from the 2023 Restructuring Plan and Other Restructuring Plans. The accruals related to restructuring activities have been recorded on the unaudited condensed consolidated balance sheets under other current liabilities.

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Note 6 - Goodwill and Other Intangible Assets, Net

Goodwill

Changes in the carrying amount of goodwill attributable to each reportable segment were as follows:

(\$ in millions)	(\$ in millions)	Flexibles Segment	Rigid Packaging Segment	Total (\$ in millions)	(\$ in millions)	Flexibles Segment	Rigid Packaging Segment	Total
Balance as of June 30, 2023								
Acquisitions (1)								
Foreign currency translation								
Foreign currency translation								
Foreign currency translation								
Balance as of December 31, 2023								
Balance as of March 31, 2024								

(1) Acquisitions are attributed to goodwill recognized in connection with the business combinations detailed in Note 4, "Acquisitions and Disposals".

Goodwill is not amortized but is tested for impairment annually in the fourth quarter of the fiscal year, or during interim periods if events or circumstances arise which indicate that goodwill may be impaired.

Other Intangible Assets, Net

Other intangible assets, net were comprised of the following:

(\$ in millions)	(\$ in millions)	December 31, 2023			March 31, 2024			
		Gross Carrying Amount	Accumulated Amortization and Impairment (1)	Net Carrying Amount	(\$ in millions)	Gross Carrying Amount	Accumulated Amortization and Impairment (1)	Net Carrying Amount
Customer relationships								
Computer software								

Other (2)

Total other intangible assets

(\$ in millions)	June 30, 2023		
	Gross Carrying Amount	Accumulated Amortization and Impairment (1)	Net Carrying Amount
Customer relationships	\$ 1,987	\$ (660)	\$ 1,327
Computer software	261	(185)	76
Other (2)	327	(206)	121
Total other intangible assets	\$ 2,575	\$ (1,051)	\$ 1,524

(1) Accumulated amortization and impairment as of December 31, 2023 March 31, 2024 and June 30, 2023 included \$37 million and \$34 million respectively, of accumulated impairment in the Other category.

(2) As of December 31, 2023 March 31, 2024 and June 30, 2023, Other included \$18 million and \$17 million respectively, of acquired intellectual property assets not yet being amortized as the related R&D projects have not yet been completed.

Amortization expenses for intangible assets were \$47 million \$46 million and \$43 million during the three months ended December 31, 2023 March 31, 2024 and 2022, 2023, respectively, and \$91 \$137 million and \$87 \$130 million during the six nine months ended December 31, 2023 March 31, 2024 and 2022, 2023, respectively.

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Note 7 - Fair Value Measurements

The fair values of the Company's financial assets and financial liabilities listed below reflect the amounts that would be received to sell the assets or paid to transfer the liabilities in an orderly transaction between market participants at the measurement date (exit price).

The Company's non-derivative financial instruments primarily include cash and cash equivalents, trade receivables, trade payables, short-term debt, and long-term debt. As of December 31, 2023 March 31, 2024 and June 30, 2023, the carrying value of these financial instruments, excluding long-term debt, approximated fair value because of the short-term nature of these instruments.

The carrying value of long-term debt with variable interest rates approximates its fair value. The fair value of the Company's long-term debt with fixed interest rates is based on market prices, if available, or expected future cash flows discounted at the current interest rate for financial liabilities with similar risk profiles.

The carrying values and estimated fair values of long-term debt with fixed interest rates (excluding the fair value of designated receive-fixed/pay-variable interest rate swaps) were as follows:

(\$ in millions)	December 31, 2023		June 30, 2023		March 31, 2024		June 30, 2023	
	Fair Value		Fair Value		Fair Value		Fair Value	
	Carrying Value	(Level 2)	Carrying Value	(Level 2)	Carrying Value	(Level 2)	Carrying Value	(Level 2)
Total long-term debt with fixed interest rates (excluding commercial paper (1) and finance leases)								

(1) As of December 31, 2023 March 31, 2024, and June 30, 2023, the Company held interest rate swap contracts for a total notional amount of commercial paper equal to \$1.2 billion. These contracts are considered to be economic hedges and the related \$1.2 billion notional amount of commercial paper is also excluded from the total long-term debt with fixed interest rates.

Assets and Liabilities Measured and Recorded at Fair Value on a Recurring Basis

Additionally, the Company measures and records certain assets and liabilities, including derivative instruments and contingent purchase consideration liabilities, at fair value. The following table summarizes the fair value values of these instruments, which are measured at fair value on a recurring basis, by level, within the fair value hierarchy:

(\$ in millions)	(\$ in millions)	December 31, 2023			March 31, 2024			
		Level 1	Level 2	Level 3	Total	Level 1	Level 2	Level 3
Assets								
Commodity contracts								

Commodity contracts
Commodity contracts
Forward exchange contracts
Forward exchange contracts
Forward exchange contracts
Interest rate swaps
Total assets measured at fair value
Total assets measured at fair value
Total assets measured at fair value
Liabilities
Liabilities
Liabilities
Contingent purchase consideration
Contingent purchase consideration
Contingent purchase consideration
Commodity contracts
Forward exchange contracts
Interest rate swaps
Interest rate swaps
Interest rate swaps
Total liabilities measured at fair value

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(\$ in millions)	June 30, 2023				Total
	Level 1	Level 2	Level 3		
Assets					
Forward exchange contracts	\$ —	\$ 3	\$ —	\$ 3	3
Interest rate swaps	—	16	—	16	16
Total assets measured at fair value	\$ —	\$ 19	\$ —	\$ 19	19
Liabilities					
Contingent purchase consideration	\$ —	\$ —	\$ 46	\$ 46	46
Commodity contracts	—	2	—	2	2
Forward exchange contracts	—	5	—	5	5
Interest rate swaps	—	96	—	96	96
Total liabilities measured at fair value	\$ —	\$ 103	\$ 46	\$ 149	149

The fair value of the commodity contracts was determined using a discounted cash flow analysis based on the terms of the contracts and observed market forward prices discounted at a currency specific rate. Forward exchange contract fair values were determined based on quoted prices for similar assets and liabilities in active markets using inputs such as currency rates and forward points. The fair value of the interest rate swaps was determined using a discounted cash flow method based on market based swap yield curves, taking into account current interest rates.

Contingent purchase consideration liabilities arise from business acquisitions and other investments. As of December 31, 2023 March 31, 2024, the Company had contingent purchase consideration liabilities of \$38 million \$36 million, consisting of \$27 \$26 million of contingent purchase consideration predominantly relating to fiscal year 2023 acquisitions (refer to Note 4, "Acquisitions and Disposals") and a \$11 \$10 million liability that is contingent on future royalty income generated by Discma AG, a subsidiary acquired in March 2017. The fair values of the contingent purchase consideration liabilities were determined for each arrangement individually. The fair values were determined using an income approach with significant inputs that are not observable in the market. Key assumptions include the selection of discount rates consistent with the level of risk of achievement and probability adjusted financial projections. The expected outcomes are recorded at net present value, which require adjustment over the life for changes in risks and probabilities. Changes arising from modifications in forecasts related to contingent consideration are not expected to be material. During the three and six nine months ended

December 31, 2023 March 31, 2024, income of \$9 million was \$1 million and \$10 million, respectively, were recorded in other income/(expenses), net from remeasuring the fair value values of the Company's contingent purchase consideration liability liabilities.

The fair value of contingent purchase consideration liabilities is included in other current liabilities and other non-current liabilities in the unaudited condensed consolidated balance sheets.

Assets and Liabilities Measured and Recorded at Fair Value on a Nonrecurring Basis

In addition to assets and liabilities that are recorded at fair value on a recurring basis, the Company records certain assets at fair value on a nonrecurring basis, generally when events or changes in circumstances indicate the carrying value may not be recoverable, or when they are deemed to be other than temporarily impaired. These assets include goodwill and other intangible assets, equity method and other investments, long-lived assets and disposal groups held for sale, and other long-lived assets. Generally, assets are recorded at fair value on a nonrecurring basis as a result of impairment charges or as a result of charges to remeasure assets classified as held for sale to fair value less costs to sell. The fair values of these assets are determined, when applicable, based on valuation techniques using the best information available, and may include quoted market prices, market comparables, and discounted cash flow projections. These nonrecurring fair value measurements are considered to be Level 3 in the fair value hierarchy.

During the three nine months ended December 31, 2023 March 31, 2024 and 2022 2023, there were no impairment charges recorded on indefinite-lived intangibles, including goodwill. For information on long-lived asset impairments, refer to fixed asset related expenses in Note 5, "Restructuring".

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Note 8 - Derivative Instruments

The Company periodically uses derivatives and other financial instruments to hedge exposures to interest rates, commodity prices, and currency risks. The Company does not hold or issue derivative instruments for speculative or trading purposes. For hedges that meet hedge accounting criteria, the Company, at inception, formally designates and documents the instruments as a fair value hedge or a cash flow hedge of a specific underlying exposure. On an ongoing basis, the Company assesses and documents that its designated hedges have been and are expected to continue to be highly effective.

Interest Rate Risk

The Company's policy is to manage exposure to interest rate risk by maintaining a mixture of fixed-rate and variable-rate debt, monitoring global interest rates, and, where appropriate, hedging floating interest rate exposure or debt at fixed interest rates through various interest rate derivative instruments including, but not limited to, interest rate swaps, cross-currency interest rate swaps, and interest rate locks. For interest rate swaps that are accounted for as fair value hedges, the gains and losses related to the changes in the fair value of the interest rate swaps are included in interest expense and offset changes in the fair value of the hedged portion of the underlying debt that are attributable to the changes in market interest rates. Changes in the fair value of interest rate swaps that have not been designated as hedging instruments are reported in the accompanying unaudited condensed consolidated statements of income in other income/(expenses), net.

In March 2023, the Company entered into interest rate swap contracts for a total notional amount of \$1.2 billion. Under the terms of the contracts, the Company pays a weighted-average fixed interest rate of 3.88% and receives a variable rate of interest, based on 1-month Term Secured Overnight Financing Rate ("SOFR"), from July 2023 through June 2024, settled monthly. As of December 31, 2023 March 31, 2024 and June 30, 2023, the Company had no other receive-variable/pay-fixed interest rate swaps. Although the Company is not applying hedge accounting, the Company believes that these economic hedging instruments are effective in protecting the Company against the risks of changes in the variable interest rate on a portion of its forecasted commercial paper issuances.

As of December 31, 2023 March 31, 2024, and June 30, 2023, the total notional amount of the Company's receive-fixed/pay-variable interest rate swaps was \$650 million.

Foreign Currency Risk

The Company manufactures and sells its products and finances operations in a number of countries throughout the world and, as a result, is exposed to movements in foreign currency exchange rates. The purpose of the Company's foreign currency hedging program is to manage the volatility associated with the changes in exchange rates.

To manage this exchange rate risk, the Company utilizes forward contracts. Contracts that qualify for hedge accounting are designated as cash flow hedges of certain forecasted transactions denominated in foreign currencies. The effective portion of the changes in fair value of these instruments is reported in accumulated other comprehensive loss ("AOCI") and reclassified into earnings in the same financial statement line item and in the same period or periods during which the related hedged transactions affect earnings. The ineffective portion is recognized in earnings over the life of the hedging relationship in the same consolidated statements of income line item as the underlying hedged item. Changes in the fair value of forward contracts that have not been designated as hedging instruments are reported in the accompanying unaudited condensed consolidated statements of income.

As of December 31, 2023 March 31, 2024, and June 30, 2023, the notional amount of the outstanding forward contracts was \$450 million \$518 million and \$462 million, respectively.

Commodity Risk

Certain raw materials used in the Company's production processes are subject to price volatility caused by weather, supply conditions, political and economic variables, and other unpredictable factors. The Company's policy is to minimize exposure to price volatility by passing through the commodity price risk to customers, including through the use of fixed price swaps.

In some cases, the Company purchases, on behalf of customers, fixed price commodity swaps to offset the exposure of price volatility on the underlying sales contracts. These instruments are cash closed out at maturity and the related cost or benefit is passed through to customers. Information about commodity price exposure is derived from supply forecasts submitted by customers and these exposures are hedged by central treasury units. Changes in the fair value of commodity hedges are recognized in AOCI. The cumulative amount of the hedge is recognized in the unaudited condensed consolidated statements of income when the forecasted transaction is realized.

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The Company had the following outstanding commodity contracts to hedge forecasted purchases:

Commodity	December 31, March 31,		June 30, 2023
	2023	2024	
	Volume	Volume	
Aluminum	14,670	13,019 tons	14,325 tons
PET resin	16,600,000	11,066,666 lbs.	— lbs.

The following table provides the location of derivative instruments in the unaudited condensed consolidated balance sheets:

(\$ in millions)	(\$ in millions)	Balance Sheet Location	December 31, 2023	June 30, 2023	(\$ in millions)	Balance Sheet Location	March 31, 2024	June 30, 2023
Assets								
Derivatives in cash flow hedging relationships:								
Derivatives in cash flow hedging relationships:								
Derivatives in cash flow hedging relationships:								
Commodity contracts								
Commodity contracts								
Commodity contracts								
Forward exchange contracts								
Forward exchange contracts								
Forward exchange contracts								
Derivatives not designated as hedging instruments:								
Derivatives not designated as hedging instruments:								
Derivatives not designated as hedging instruments:								
Forward exchange contracts								
Forward exchange contracts								
Forward exchange contracts								
Interest rate swaps								
Total current derivative contracts								
Total non-current derivative contracts								
Total non-current derivative contracts								
Total non-current derivative contracts								
Total derivative asset contracts								
Liabilities								
Liabilities								
Liabilities								
Derivatives in cash flow hedging relationships:								
Derivatives in cash flow hedging relationships:								
Derivatives in cash flow hedging relationships:								
Commodity contracts								

Commodity contracts
Commodity contracts
Forward exchange contracts
Derivatives not designated as hedging instruments:
Derivatives not designated as hedging instruments:
Derivatives not designated as hedging instruments:
Forward exchange contracts
Forward exchange contracts
Forward exchange contracts
Total current derivative contracts
Total current derivative contracts
Total current derivative contracts
Derivatives in cash flow hedging relationships:
Forward exchange contracts
Forward exchange contracts
Forward exchange contracts
Derivatives in fair value hedging relationships:
Interest rate swaps
Interest rate swaps
Interest rate swaps
Derivatives not designated as hedging instruments:
Forward exchange contracts
Forward exchange contracts
Forward exchange contracts
Total non-current derivative contracts
Total non-current derivative contracts
Total non-current derivative contracts
Total derivative liability contracts

Certain derivative financial instruments are subject to master netting arrangements and are eligible for offset. The Company has made an accounting policy election not to offset the fair values of these instruments within the unaudited condensed consolidated balance sheets.

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The following tables provide the effects of derivative instruments on AOCI and in the unaudited condensed consolidated statements of income:

	Location of Loss Reclassified from AOCI into Income	Location of Gain / (Loss) Reclassified from AOCI into Income	Loss Reclassified from AOCI into Income (Effective Portion)	
			Three Months Ended December 31,	Six Months Ended December 31,
			Gain / (Loss) Reclassified from AOCI into Income (Effective Portion)	
			Three Months Ended March 31,	Nine Months Ended March 31,

(\$ in millions)	(\$ in millions)			2023	2022			2023	2022 millions)	2024	2023	2024	2023
Derivatives in cash flow hedging relationships													
Commodity contracts													
Commodity contracts													
Commodity contracts													
Forward exchange contracts													
Treasury locks													
Treasury locks													
Treasury locks													
Total													

(\$ in millions)	(\$ in millions)	Three Months Ended March 31, 2023		Nine Months Ended March 31, 2023		(\$ in millions)	2024	2023	2024	2023
		2023	2022	2023	2022					
Derivatives in fair value hedging relationships										
Interest rate swaps										
Interest rate swaps										
Interest rate swaps										
Total										
Total										
Total										

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Note 9 - Components of Net Periodic Benefit Cost

Net periodic benefit cost for defined benefit plans included the following components:

(\$ in millions)	(\$ in millions)	Three Months Ended December 31, Six Months Ended December 31,		Three Months Ended March 31, Nine Months Ended March 31,		2022 (\$ in millions)	2024	2023	2024	2023
		2023	2022	2023	2022					
Service cost										
Interest cost										
Expected return on plan assets										
Amortization of actuarial loss										
Amortization of prior service credit										
Settlement costs										
Settlement costs										
Settlement costs										
Net periodic benefit cost										

Service cost is included in operating income. All other components of net periodic benefit cost are recorded within other non-operating income, net.

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Note 10 - Income Taxes

The provision for income taxes for the three and **six** nine months ended **December 31, 2023** **March 31, 2024** and **2022** **2023** is based on the Company's estimated annual effective tax rate for the respective fiscal years **and** **which** is applied on income before income taxes and equity in loss of affiliated companies, and is adjusted for specific items that are required to be recognized in the period in which they are incurred.

The effective tax rate for the three months ended **December 31, 2023** **March 31, 2024** increased by **10.3** **1.4** percentage points compared to the three months ended **December 31, 2022** **March 31, 2023** from **6.7** **16.0**% to **17.0** **17.4**%, **primarily** **primarily** due to the difference in the magnitude of discrete events in both periods, mainly driven by tax benefits attributable to the disposal of the Russian business in the three months ended December 31, 2022 periods.

The effective tax rate for the **six nine** months ended **December 31, 2023** **March 31, 2024** increased by **7.1** **5.7** percentage points compared to the **six nine** months ended **December 31, 2022** **March 31, 2023** from **11.6%** **12.5%** to **18.7%** **18.2%**, primarily due to the difference in the magnitude of discrete events in both periods, mainly driven by tax benefits attributable to the disposal of the Russian business in the **six nine** months ended **December 31, 2022** **March 31, 2023**.

Note 11 - Shareholders' Equity

The changes in ordinary and treasury shares during the **six nine** months ended **December 31, 2023** **March 31, 2024** and **2022** **2023** were as follows:

	(shares and \$ in millions)	Ordinary Shares	Ordinary Shares	Treasury Shares	Ordinary Shares	Ordinary Shares	Treasury Shares
		Number of Shares	Amount	Number of Shares	Amount	Number of Shares	Amount
Balance as of June 30, 2022							
Share buyback / cancellations							
Options exercised and shares vested							
Purchase of treasury shares							
Purchase of treasury shares							
Purchase of treasury shares							
Balance as of December 31, 2022							
Balance as of March 31, 2023							
Balance as of June 30, 2023							
Balance as of June 30, 2023							
Balance as of June 30, 2023							
Share buyback / cancellations							
Shares vested							
Purchase of treasury shares							
Purchase of treasury shares							
Purchase of treasury shares							
Balance as of December 31, 2023							
Balance as of March 31, 2024							

The changes in the components of accumulated other comprehensive loss, net of tax, during the **six nine** months ended **December 31, 2023** **March 31, 2024** and **2022** **2023** were as follows:

(\$ in millions)	Total Accumulated						Total Accumulated							
	Foreign		Foreign		Net		Other		Foreign		Net		Other	
	Foreign	Currency	Foreign	Currency	Net	Investment	Effective	Comprehensive	Foreign	Currency	Net	Investment	Effective	Comprehensive
	Translation		Translation		Hedge	Pension	Derivatives	Loss	Translation		Hedge	Pension	Derivatives	Loss
Balance as of June 30, 2022														

Balance as of June 30, 2022
Balance as of June 30, 2022
Other comprehensive loss before reclassifications
Amounts reclassified from accumulated other comprehensive loss
Net current period other comprehensive loss
Balance as of December 31, 2022
Net current period other comprehensive income / (loss)
Balance as of March 31, 2023
Balance as of June 30, 2023
Balance as of June 30, 2023
Other comprehensive income before reclassifications
Other comprehensive loss before reclassifications
Amounts reclassified from accumulated other comprehensive loss
Net current period other comprehensive income
Balance as of December 31, 2023
Net current period other comprehensive income / (loss)
Balance as of March 31, 2024

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The following tables provide details of amounts reclassified from AOCI into income:

(\$ in millions)	Three Months Ended December 31,		Six Months Ended December 31,		2022 (\$ in millions)	2024	2023	2024	2023					
	(\$ in millions)	2023	2022	2023										
Amortization of pension:														
Amortization of prior service credit														

Amortization of prior service credit

Amortization of prior service credit

Amortization of actuarial loss

Effect of pension settlement

Total before tax effect

Tax effect

Total net of tax

Losses on cash flow hedges:

Losses on cash flow hedges:

Losses on cash flow hedges:

(Gains)/Losses on cash flow hedges:

(Gains)/Losses on cash flow hedges:

(Gains)/Losses on cash flow hedges:

Commodity contracts

Commodity contracts

Commodity contracts

Forward exchange contracts

Treasury locks

Total before tax effect

Tax effect

Total net of tax

Losses on foreign currency translation:

Losses on foreign currency translation:

Losses on foreign currency translation:

Losses on foreign currency translation

Losses on foreign currency translation

Losses on foreign currency translation

Foreign currency translation adjustment

Foreign currency translation adjustment

Foreign currency translation adjustment

Total before tax effect

Tax effect

Total net of tax

Forward contracts to purchase own shares

The Company's employee share plans require the delivery of shares to employees in the future when rights vest or vested options are exercised. The Company currently acquires shares on the open market to deliver shares to employees to satisfy vesting or exercising commitments which exposes the Company to market price risk.

To protect the Company from share price volatility, the Company entered into forward contracts for the purchase of its ordinary shares. As of **December 31, 2023** **March 31, 2024**, the Company had forward contracts outstanding that were entered into in September 2022 and mature in **March September** 2024 to purchase 6 million shares at a weighted average price of \$12.11. As of June 30, 2023, the Company had forward contracts outstanding that were entered into in May 2022 and September 2022 that **matured** between September 2023 and November 2023 to purchase 9 million shares at a weighted average price of \$12.39. During the **six nine** months ended **December 31, 2023** **March 31, 2024**, forward contracts related to 3 million shares were settled, which were outstanding as of June 30, 2023.

The forward contracts to purchase the Company's own shares have been included in other current liabilities in the unaudited condensed consolidated balance sheets. Equity is reduced by an amount equal to the fair value of the shares at inception. The carrying value of the forward contracts at each reporting period was determined based on the present value of the cost required to settle the contracts.

Note 12 - Segments

The Company's business is organized and presented in the two reportable segments outlined below:

Flexibles: Consists of operations that manufacture flexible and film packaging in the food and beverage, medical and pharmaceutical, fresh produce, snack food, personal care, and other industries. The results of the Russian business sold on December 23, 2022 are included in the comparative period results until the date of sale.

Rigid Packaging: Consists of operations that manufacture rigid containers for a broad range of predominantly beverage and food products, including carbonated soft drinks, water, juices, sports drinks, milk-based beverages, spirits and beer, sauces, dressings, spreads and personal care items, and plastic caps for a wide variety of applications.

Other consists of the Company's undistributed corporate expenses, including executive and functional compensation costs, equity method and other investments, intercompany eliminations, and other business activities.

The accounting policies of the reportable segments are the same as those in the unaudited condensed consolidated financial statements. Intersegment sales and transfers are not significant.

The following table presents information about reportable segments:

(\$ in millions)	Three Months Ended December 31,		Six Months Ended December 31,		Nine Months Ended March 31,		(\$ in 2022 millions)	2024 2023 2024 2023		
	2023	2022	2023	2022	2023	2022				
Flexibles										
Flexibles										
Flexibles										
Rigid Packaging										
Other										
Net sales										
Net sales										
Net sales										
Adjusted earnings before interest and taxes ("Adjusted EBIT")										
Adjusted earnings before interest and taxes ("Adjusted EBIT")										
Adjusted earnings before interest and taxes ("Adjusted EBIT")										
Flexibles										
Flexibles										
Flexibles										
Rigid Packaging										
Other										
Adjusted EBIT										
Less: Amortization of acquired intangible assets from business combinations (1)										
Less: Amortization of acquired intangible assets from business combinations (1)										
Less: Amortization of acquired intangible assets from business combinations (1)										
Less: Impact of hyperinflation (2)										
Less: Impact of hyperinflation (2)										
Less: Impact of hyperinflation (2)										
Add/(Less): Restructuring and other related activities, net (3)										
Add/(Less): Restructuring and other related activities, net (3)										
Add/(Less): Restructuring and other related activities, net (3)										
Add/(Less): Other (4)										
Less: CEO transition costs (4)										

Less: Other (5)
Interest income
Interest income
Interest income
Interest expense
Equity in loss of affiliated companies, net of tax
Income before income taxes and equity in loss of affiliated companies

- (1) Amortization of acquired intangible assets from business combinations includes amortization expenses related to all acquired intangible assets from past acquisitions.
- (2) Impact of hyperinflation includes the adverse impact of highly inflationary accounting for subsidiaries in Argentina where the functional currency was the Argentine Peso.
- (3) Restructuring and other related activities, net primarily includes incremental costs incurred in connection with the Russia-Ukraine conflict 2023 Restructuring Plan in fiscal year 2023, 2024. Fiscal year 2023 includes a pre-tax net gain on sale of the Russian business of \$215 million in the nine months ended March 31, 2023 (refer to Note 3, "Restructuring and Other Related Activities, Net"), and incremental costs and restructuring incurred in connection with the conflict in the three and nine months ended March 31, 2023.
- (4) CEO transition costs primarily reflect accelerated compensation, including share-based compensation, granted to the Company's former Chief Executive Officer and other transition related expenses.
- (5) Other includes various expense and income items relating to acquisitions, retroactive foul duties, certain litigation reserve settlements, and fair value movements on economic hedges.

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The following tables disaggregate net sales by geography in which the Company operates based on manufacturing or selling operations:

Three Months Ended December 31,											
2023 2022											
Three Months Ended March 31,											
(\$ in millions)											
(\$ in millions)											
North America											
Latin America											
Europe											
Asia Pacific											
Net sales											
Six Months Ended December 31,											
Six Months Ended December 31,											
Six Months Ended December 31,											
2023 2022											
Nine Months Ended March 31,											
Nine Months Ended March 31,											
Nine Months Ended March 31,											
2024 2023											
(\$ in millions)											
(\$ in millions)											
North America											

Latin
America
Europe
Asia Pacific
Net sales

2827

Note 13 - Earnings Per Share Computations

The Company applies the two-class method when computing its earnings per share ("EPS"), which requires that net income per share for each class of share be calculated assuming all of the Company's net income is distributed as dividends to each class of share based on their contractual rights.

Basic EPS is computed by dividing net income available to ordinary shareholders by the weighted-average number of ordinary shares outstanding after excluding the ordinary shares to be repurchased using forward contracts. Diluted EPS includes the effects of share options, restricted share units, performance rights, performance shares, and share rights, if dilutive.

	Three Months Ended December 31, 2023		Six Months Ended December 31, 2023		Nine Months Ended March 31, 2024	
	(in millions, except per share amounts)		(in millions, except per share amounts)		(in millions, except per share amounts)	
Numerator						
Net income attributable to Amcor plc						
Net income attributable to Amcor plc						
Net income attributable to Amcor plc						
Distributed and undistributed earnings attributable to shares to be repurchased						
Net income available to ordinary shareholders of Amcor plc—basic and diluted						
Denominator						
Weighted-average ordinary shares outstanding						
Weighted-average ordinary shares outstanding						
Weighted-average ordinary shares outstanding						
Weighted-average ordinary shares to be repurchased by Amcor plc						
Weighted-average ordinary shares outstanding for EPS—basic						
Effect of dilutive shares						
Weighted-average ordinary shares outstanding for EPS—diluted						
Per ordinary share income						
Per ordinary share income						
Per ordinary share income						
Basic earnings per ordinary share						
Basic earnings per ordinary share						
Basic earnings per ordinary share						
Diluted earnings per ordinary share						
Diluted earnings per ordinary share						

Diluted earnings per ordinary share

Note: Per share amounts are computed independently for each of the quarters presented. The sum of the quarters may not equal the total year amount due to the impact of changes in average quarterly shares outstanding and all other quarterly amounts may not equal the total year due to rounding.

Certain stock awards outstanding were not included in the computation of diluted earnings per share above because they would not have had a dilutive effect. The excluded stock awards for the three and **six** **nine** months ended **December 31, 2023** **March 31, 2024** represented an aggregate of **35 million** **27 million** and **31 million** **30 million** shares, respectively. The excluded stock awards for the three and **six** **nine** months ended **December 31, 2022** **March 31, 2023** represented an aggregate of 15 million and **12 million** **13 million** shares, respectively.

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Note 14 - Contingencies and Legal Proceedings

Contingencies - Brazil

The Company's operations in Brazil are involved in various governmental assessments and litigation, principally related to claims for excise and income taxes. The Company vigorously defends its positions and believes it will prevail on most, if not all, of these matters. The Company does not believe that the ultimate resolution of these matters will materially impact the Company's consolidated results of operations, financial position, or cash flows. Under customary local regulations, the Company's Brazilian subsidiaries may need to post cash or other collateral if a challenge to any administrative assessment proceeds to the Brazilian court system; however, the level of cash or collateral already pledged or potentially required to be pledged would not significantly impact the Company's liquidity. As of **December 31, 2023** **March 31, 2024**, the Company has recorded accruals of \$14 million, included in other non-current liabilities in the unaudited condensed consolidated balance sheets. The Company has estimated a reasonably possible loss exposure in excess of the recorded accrual of **\$27 million** **\$25 million** as of **December 31, 2023** **March 31, 2024**. The litigation process is subject to many uncertainties and the outcome of individual matters cannot be accurately predicted. The Company routinely assesses these matters as to the probability of ultimately incurring a liability and records the best estimate of the ultimate loss in situations where the likelihood of an ultimate loss is probable. The Company's assessments are based on its knowledge and experience, but the ultimate outcome of any of these matters may differ from the Company's estimates.

As of **December 31, 2023** **March 31, 2024**, the Company provided letters of credit of \$17 million, judicial insurance of \$2 million, and deposited cash of \$14 million with the courts to continue to defend the cases referenced above.

Contingencies - Environmental Matters

The Company, along with others, has been identified as a potentially responsible party ("PRP") at several waste disposal sites under U.S. federal and related state environmental statutes and regulations and may face potentially material environmental remediation obligations. While the Company benefits from various forms of insurance policies, actual coverage may not, or may only partially, cover the total potential exposures. As of **December 31, 2023**, **March 31, 2024**, the Company has recorded aggregate accruals of \$9 million for its share of estimated future remediation costs at these sites.

In addition to the matters described above, as of **December 31, 2023** **March 31, 2024**, the Company has also recorded aggregate accruals of **\$52** **\$48** million for potential liabilities for remediation obligations at various worldwide locations that are owned or operated by the Company, or were formerly owned or operated.

The SEC requires the Company to disclose certain information about proceedings arising under federal, state, or local environmental provisions if the Company reasonably believes that such proceeding may result in monetary sanctions above a stated threshold. Pursuant to SEC regulations, the Company uses a threshold of \$1 million or more for purposes of determining whether disclosure of any such proceedings is required. Applying this threshold, there are no environmental matters required to be disclosed for the three and **six** **nine** months ended **December 31, 2023** **March 31, 2024**.

While the Company believes that its accruals are adequate to cover its future obligations, there can be no assurance that the ultimate payments will not exceed the accrued amounts. Nevertheless, based on the available information, the Company does not believe that its potential environmental obligations will have a material adverse effect upon its liquidity, results of operations, or financial condition.

Other Matters

In the normal course of business, the Company is subject to legal proceedings, lawsuits, and other claims. While the potential financial impact with respect to these ordinary course matters is subject to many factors and uncertainties, management believes that any financial impact to the Company from these matters, individually and in the aggregate, would not have a material adverse effect on the Company's financial position or results of operations.

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Note 15 - Subsequent Events

On February 6, 2024 April 23, 2024, the Company extended the maturity of its Three-Year Syndicated Facility Agreement ("Three-Year Agreement") by one year until April 2026. The aggregate committed amount under the Three-Year Agreement will be reduced from \$1.9 billion to \$1.7 billion effective April 2025.

On April 30, 2024, the Company's Board of Directors declared a quarterly cash dividend of \$0.1250 per share to be paid on **March 19, 2024** June 11, 2024 to shareholders of record as of **February 28, 2024** May 22, 2024. Amcor has received a waiver from the Australian Securities Exchange ("ASX") settlement operating rules, which will allow Amcor to defer processing conversions between ordinary share and CHESS Depository Instrument ("CDI") registers from **February 27, 2024** May 21, 2024 to **February 28, 2024** May 22, 2024, inclusive.

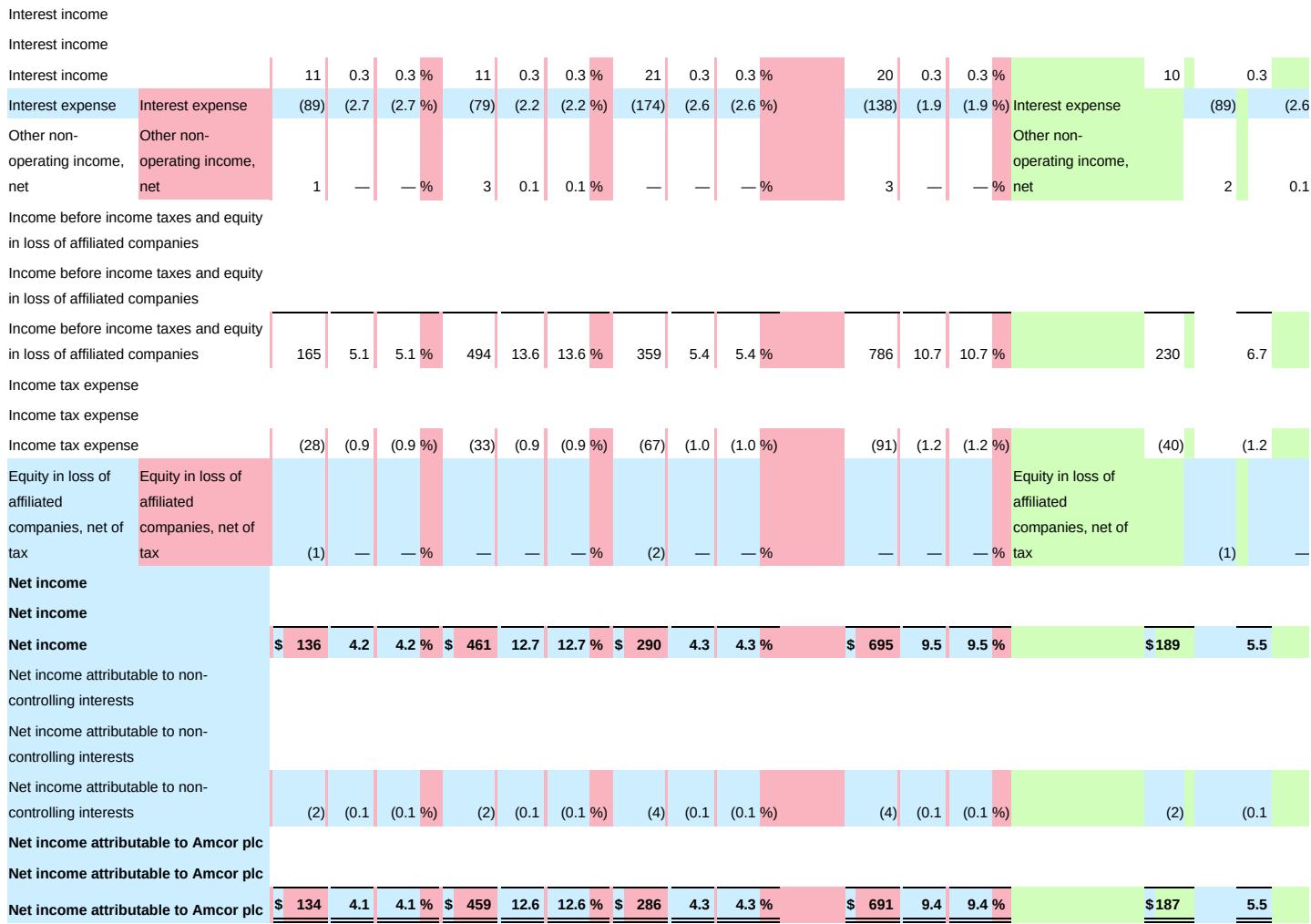
On February 6, 2024, the Company's Board of Directors extended the approval for the remaining \$39 million of ordinary shares and CDIs of the \$100 million buyback until June 30, 2024.

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Item 2. Management's Discussion and Analysis of Financial Condition and Results of Operations

Management's Discussion and Analysis ("MD&A") should be read in conjunction with our Form 10-K for fiscal year 2023 filed with the U.S. Securities and Exchange Commission (the "SEC") on August 17, 2023, together with the unaudited condensed consolidated financial statements and accompanying notes included in Part 1, Item 1 of this Form 10-Q. Throughout the MD&A, amounts and percentages may not recalculate due to rounding.

Summary of Financial Results



Overview

Amcor is a global leader in developing and producing responsible packaging for food, beverage, pharmaceutical, medical, home and personal care, and other products. We work with leading companies around the world to protect their products and the people who rely on them, differentiate brands, and improve supply chains through a range of flexible and rigid packaging, specialty cartons, closures, and services. We are focused on making packaging that is increasingly light-weighted, recyclable and reusable, and made using an increasing amount of recycled content. During fiscal year 2023, Amcor generated \$14.7 billion in net sales.

Significant Developments Affecting the Periods Presented

Economic and Market Conditions

As anticipated, After experiencing more challenging market conditions have continued to remain challenging in the first half of fiscal year 2024, with softer consumer and customer demand and increased destocking, particularly in the second quarter, particularly customer volume trajectory sequentially improved in December, the third quarter of fiscal year 2024. We also 2024 due to the abatement of destocking across many end markets and higher customer demand in parts of our business. While we continue to be impacted by softer consumer demand and customer order volatility in certain markets, and higher inflation in certain areas, such as labor costs. In addition, higher we have flexed our cost base to adjust to market conditions. Higher inflation, especially in Europe and the United States, has led central banks to rapidly raise interest rates to dampen inflation which has resulted in higher interest expense on our variable rate debt, particularly on U.S. dollar and Euro denominated debt in the first half of fiscal year 2024 compared to the same period in fiscal year 2023.

The underlying causes for the continued market volatility experienced in fiscal year 2024, particularly in the first half, can be attributed to a variety of factors, such as the Russia-Ukraine geopolitical tension and the Gaza-Israel conflicts, and higher inflation in many economies which have resulted in increased volatility in food impacting consumption and other markets consumer demand, and impacted global economies. customer destocking following a period of supply chain constraints. In this context, we remain have remained focused on taking price and cost actions to offset inflation, aligning our cost base with market dynamics, and managing working capital. Improved operating leverage, Sequentially improved volumes combined with known the realization of benefits from structural cost initiatives and flexing our cost base has resulted in improved performance in the second third quarter of fiscal year 2024 versus the first half of fiscal year 2024, which include the elimination of the earnings headwinds from the sale of the three manufacturing facilities in Russia ("Russian business"), a lower interest expense headwind, and the realization of structural cost reduction and productivity initiatives, is expected we expect this improvement to result in improved earnings continue in the second half last quarter of fiscal year 2024. However, there is no assurance that we will meet our performance expectations or that ongoing geopolitical tensions and other factors will not negatively impact our financial results.

Russia-Ukraine Conflict / 2023 Restructuring Plan

Russia's invasion of Ukraine that began in February 2022 continues as of the date of the filing of this quarterly report. In advance of the invasion, we proactively suspended operations at our small manufacturing site in Ukraine. We also operated our Russian business until its sale on December 23, 2022, for net cash proceeds of \$365 million. In addition, we repatriated approximately \$65 million in cash held in Russia as part of the transaction. We recorded a pre-tax net gain on sale of \$215 million. The carrying value of the Russian business had previously been impaired by \$90 million in the quarter ended June 30, 2022.

On February 7, 2023, we announced that we expect to invest \$110 million to \$130 million of the sale proceeds from the Russian business in various cost savings initiatives to partly offset divested earnings from the Russian business (the "2023 Restructuring Plan" or the "Plan"). We expect total Plan cash and non-cash net expenses of approximately \$230 million. Of the remaining cash received from the sale of the Russian business, we allocated \$100 million to the repurchase of additional shares and the remainder was used to reduce debt.

As of December 31, 2023 March 31, 2024, we have initiated restructuring and related projects with an expected net cost of approximately \$210 million \$227 million, of which approximately \$110 million \$120 million is expected to result in net cash expenditures. From the initiation of the Plan until December 31, 2023 March 31, 2024, we have incurred \$77 million \$80 million in employee-related expenses, \$25 million \$36 million in fixed asset related expenses, \$27 million \$38 million in other restructuring, and \$13 million \$17 million in restructuring related expenses. The Plan has resulted in \$49 million \$70 million of cash outflows to date.

Management initiated other restructuring actions in the fourth quarter of fiscal year 2022 to help mitigate the impact of the Russian sale. Management expects to realize an annualized pre-tax benefit of approximately \$50 million from structural cost reduction actions taken as a result of all Russia related restructuring by the end of fiscal year 2025.

For further information, refer to Note 5, "Restructuring," of Part I, "Item 1, Notes to Condensed Condensed Consolidated Financial Statements".

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Highly Inflationary Accounting

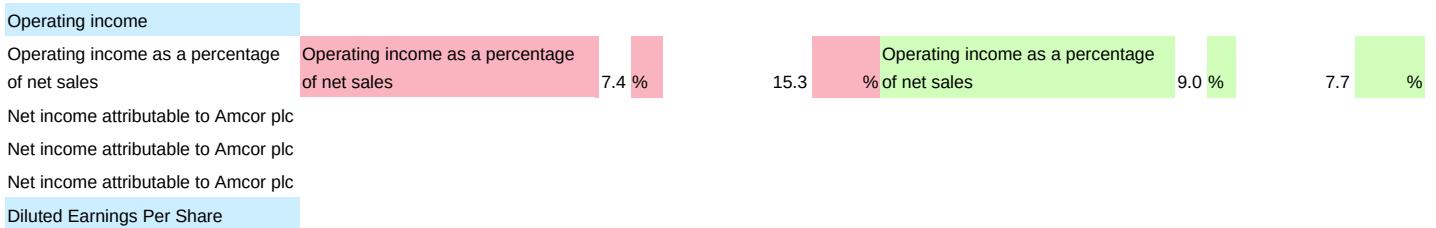
We have subsidiaries in Argentina that historically had a functional currency of the Argentine Peso. As of June 30, 2018, the Argentine economy was designated as highly inflationary for accounting purposes. Accordingly, beginning July 1, 2018, we began reporting the financial results of our Argentine subsidiaries with a functional currency of the Argentine Peso at the functional currency of the parent, which is the U.S. dollar. Following the governmental election in the three months ended December 31, 2023, second quarter of fiscal year 2024, Argentina devalued the Argentine Peso by approximately 55% against the U.S. dollar. As a result, In the third quarter of fiscal year 2024, the Argentine Peso stabilized against the U.S. dollar. The impact of highly inflationary accounting in the three months ended December 31, 2023 March 31, 2024 and 2022 2023 resulted in a negative impact on monetary assets of \$34 \$4 million and \$5 \$6 million, respectively, and \$51 \$55 million and \$13 \$19 million in the six nine months ended December 31, 2023 March 31, 2024 and 2022 2023, respectively, in foreign currency transaction losses that were reflected in the unaudited condensed consolidated statements of income. Our operations in Argentina represented approximately 2% of our consolidated net sales and annual adjusted earnings before interest and tax in fiscal years 2023 and 2022.

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Results of Operations - Three Months Ended December 31, 2023 March 31, 2024

Consolidated Results of Operations

(\$ in millions, except per share data)	(\$ in millions, except per share data)	Three Months Ended December 31,		Three Months Ended March 31,	
		2023	2022	2024	2023
Net sales					



Net sales decreased by \$391 million \$256 million, or 11% 7%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. Excluding the positive currency impacts of \$72 million \$33 million, the negative impacts from the pass-through of lower raw material costs of approximately \$30 million, and the negative impact from the disposed Russian business of \$85 million \$60 million, the remaining variation in net sales for the three months ended December 31, 2023 March 31, 2024 was a decrease of \$348 million \$228 million, or 10% 6%. This reflects sales from acquired businesses of approximately 1%, reflecting an unfavorable price/mix impact of approximately 3%, and approximately 4% lower sales volumes.

Net income attributable to Amcor plc decreased increased by \$325 million \$10 million, or 71% 6%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023, mainly due to the non-recurrence of a pre-tax net gain of \$215 million on disposal of the Russian business in the three months ended December 31, 2022, a decrease an increase in gross profit of \$41 \$19 million a decrease in other income of \$34 million, an increase in with lower restructuring and related expenses, net, of \$22 million, \$20 million, offset by higher selling, general, and administrative expenses of \$13 million, higher net interest expense of \$10 million, \$8 million, and higher income tax expenses of \$6 million.

Diluted earnings per share ("Diluted EPS") decreased increased by \$0.215, \$0.010, or 70% 8%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023, with the net income available to ordinary shareholders of Amcor plc decreasing increasing by 71% 6% due to the above items and the diluted weighted average number of shares outstanding decreasing by 3% 2%. The decrease in the diluted weighted average number of shares outstanding was largely due to the repurchase of shares under previously announced share buyback programs.

Segment Results of Operations

Flexibles Segment

(\$ in millions)	(\$ in millions)	Three Months Ended December 31,		Three Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Net sales					
Adjusted EBIT					
Adjusted EBIT as a percentage of net sales	Adjusted EBIT as a percentage of net sales	12.6 %	12.6	Adjusted EBIT as a percentage of net sales	13.8 %
					12.1 %

Net sales decreased by \$331 million \$189 million, or 12% 7%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. Excluding the positive currency impacts of \$63 million \$22 million, the negative impacts from the pass-through of lower raw material costs of approximately \$45 million, and the negative impact from the disposed Russian business of \$85 million \$50 million, the remaining variation in net sales for the three months ended December 31, 2023 March 31, 2024 was a decrease of \$264 million \$160 million, or 9% 6%, reflecting an unfavorable price/mix impact of approximately 4% and approximately 2% lower sales from acquired businesses of 1% and unfavorable volumes of 10% as a result of persistently broad based lower market and customer demand as well as accelerated destocking, particularly primarily due to greater volume weakness in December, relatively higher value healthcare categories.

Adjusted earnings before interest and tax ("Adjusted EBIT") decreased increased by \$41 million \$21 million or 12% 6% for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. Excluding positive currency impacts of \$6 million and the negative net impact from the disposed Russian business of \$29 million approximately \$3 million, the remaining decrease increase in Adjusted EBIT for the three months ended December 31, 2023 March 31, 2024, was \$18 million \$17 million, or 5%, reflecting the net negative effect of 6% from unfavorable volumes and driven by favorable operating cost performance partially offset by favorable more than offsetting the unfavorable volume and price/mix of 1%.

impacts.

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Rigid Packaging Segment

(\$ in millions)	(\$ in millions)	Three Months Ended December 31,		Three Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Net sales					
Adjusted EBIT					
Adjusted EBIT as a percentage of net sales	Adjusted EBIT as a percentage of net sales	6.6 %	6.9	Adjusted EBIT as a percentage of net sales	8.7 %
					7.8 %

Net sales decreased by \$60 million \$67 million, or 7% 8%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. Excluding the positive currency impacts of \$10 million and the positive negative impact from the pass-through of higher lower raw material costs of approximately \$15 million \$10 million, the remaining variation in net sales for the three months ended December 31, 2023 March 31, 2024 was a decrease of \$85 million \$68 million, or 10% 8%, reflecting price/mix benefits of 2% and unfavorable volumes of 12% predominantly reflecting an incremental weaker consumer and customer demand and significant destocking, approximately 8% lower sales volumes.

Adjusted EBIT decreased increased by \$6 million \$2 million, or 11% 3%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. Excluding the positive currency impacts of \$1 million, the remaining variation in Adjusted EBIT for the three months ended December 31, 2023 March 31, 2024 was a decrease an increase of \$7 million \$1 million, or 12%, reflecting the net negative effect of 29% from unfavorable volumes and 1%. This growth reflects favorable operating cost performance partly which more than offset by favorable price/mix of 17%. the unfavorable volume performance.

Consolidated Gross Profit

(\$ in millions)	(\$ in millions)	Three Months Ended December 31,		Three Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Gross profit					
Gross profit as a percentage of net sales	Gross profit as a percentage of net sales	19.1 %	18.2	Gross profit as a percentage of net sales	20.3 %
					18.4 %

Gross profit decreased increased by \$41 million \$19 million, or 6% growing 3%, for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. The decrease increase was primarily driven by the impact of the disposed Russian business and lower volumes. Gross cost savings initiatives, which also drove an increase in gross profit as a percentage of sales increased to 19.1% 20.3% for the three months ended December 31, 2023, driven by an improvement in operating cost performance.

Consolidated Research And Development Expenses

(\$ in millions)	Three Months Ended December 31,	
	2023	2022
Research and development expenses	\$ (28)	\$ (24)
Research and development expenses as a percentage of net sales	(0.9 %)	(0.7 %)

Research and development expenses increased by \$4 million, or 17%, for the three months ended December 31, 2023, compared to the three months ended December 31, 2022 March 31, 2024. The increase was due to continued investment in our research and development organization to further progress towards our innovation and sustainability goals.

Consolidated Restructuring and Other Related Activities, Net

(\$ in millions)	(\$ in millions)	Three Months Ended December 31,		Three Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Restructuring and other related activities, net					
Restructuring and other related activities, net, as a percentage of net sales	Restructuring and other related activities, net, as a percentage of net sales	(0.7 %)	5.8 %	Restructuring and other related activities, net, as a percentage of net sales	(0.9 %)
					(1.4 %)

Restructuring and other related activities, net, changed decreased by \$237 million \$20 million for the three months ended December 31, 2023 March 31, 2024, compared to the three months ended December 31, 2022 March 31, 2023. The change was mainly a result of a pre-tax net gain of \$215 million on the disposal of the Russian business in three months ended December 31, 2022 and an increase decrease in restructuring and related expenses, net, of \$22 million \$20 million, primarily related to the 2023 Restructuring Plan.

Consolidated Other Income/(Expenses), Net

(\$ in millions)	Three Months Ended December 31,	
	2023	2022
Other income/(expenses), net	\$ (28)	\$ 6
Other income/(expenses), net as a percentage of net sales	(0.9 %)	0.2 %

Other income/(expenses), net changed by \$34 million, for the three months ended December 31, 2023, compared to the three months ended December 31, 2022, primarily from the adverse impact of the devaluation of the Argentine Peso.

Consolidated Interest Expense

(\$ in millions)	Three Months Ended December 31,	
	2023	2022
Interest expense	\$ (89)	\$ (79)
Interest expense as a percentage of net sales	(2.7 %)	(2.2 %)

Interest expense increased by \$10 million, or 13%, for the three months ended December 31, 2023, compared to the three months ended December 31, 2022, driven primarily by increased variable interest rates.

Consolidated Income Tax Expense

(\$ in millions)	(\$ in millions)	Three Months Ended December 31,		Three Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Income tax expense					
Effective income tax rate	Effective income tax rate	17.0 %	6.7 %	Effective income tax rate	17.4 %

The provision for income taxes for the three months ended December 31, 2023 March 31, 2024 and 2022 2023 is based on our estimated annual effective tax rate for the respective fiscal years and which is applied on income before income taxes and equity in loss of affiliated companies, and adjusted for specific items that are required to be recognized in the period in which they are incurred.

The effective tax rate for the three months ended December 31, 2023 March 31, 2024 increased by 10.3 1.4 percentage points compared to the three months ended December 31, 2022 March 31, 2023, primarily due to the difference in the magnitude of discrete events in both periods, mainly driven by tax benefits attributable to the disposal of the Russian business in the three months ended December 31, 2022 periods.

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Results of Operations - Six Nine Months Ended December 31, 2023 March 31, 2024

Consolidated Results of Operations

(\$ in millions, except per share data)	(\$ in millions, except per share data)	Six Months Ended December 31,		Nine Months Ended March 31,	
		2023	2022	(\$ in millions, except per share data)	2024
Net sales					
Operating income					
Operating income as a percentage of net sales	Operating income as a percentage of net sales	7.6 %	12.3 %	Operating income as a percentage of net sales	8.1 %
Net income attributable to Amcor plc					
Net income attributable to Amcor plc					
Diluted Earnings Per Share					

Net sales decreased by \$660 million \$916 million, or 9% 8%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. Excluding the positive currency impacts of \$154 million \$186 million, the negative impacts from the pass-through of lower raw material costs of approximately \$85 million \$145 million, and the negative impact from the disposed Russian business of \$156 million, the remaining decrease in net sales for the six nine months ended December 31, 2023 March 31, 2024 was \$573 million approximately \$800 million, or 8% 7%, reflecting favorable price/mix of 1% and unfavorable volumes of 9% approximately 7% lower sales volumes.

Net income attributable to Amcor plc decreased by \$405 million \$395 million, or 59% 46%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. This is mainly due to the non-recurrence of the pre-tax net gain of \$215 million on disposal of the Russian business in the six nine months ended December 31, 2022 March 31, 2023, a decrease in other income/(expenses), net of \$57 million, lower gross profit of \$64 \$45 million, a decrease in other income higher net interest expense of \$54 \$43 million, and an increase in restructuring and related expenses, net, of \$49 million, and higher net interest expense of \$35 million. \$29 million.

Diluted earnings per share decreased by \$0.263 \$0.254, or 57% 44%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023, with the net income available to ordinary shareholders of Amcor plc decreasing by 58% 45% due to the above items and the diluted weighted average number of shares outstanding decreasing by 3% for the six nine months ended December 31, 2023 March 31, 2024 compared to the six nine months ended December 31, 2022 March 31, 2023. The decrease in the diluted weighted average number of shares outstanding was largely due to the repurchase of shares under previously announced share buyback programs.

Segment Results of Operations

Flexibles Segment

(\$ in millions)	(\$ in millions)	Six Months Ended December 31,		Nine Months Ended March 31,	
		2023	2022	2024	2023
Net sales					
Adjusted EBIT					
Adjusted EBIT as a percentage of net sales	Adjusted EBIT as a percentage of net sales	12.6 %	12.6	Adjusted EBIT as a percentage of net sales	13.0 %
					12.4 %

Net sales decreased by \$542 million \$732 million, or 10% 9%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. Excluding the positive currency impacts of \$135 million \$158 million, the negative impacts from the pass-through of lower raw material costs of approximately \$90 million \$140 million, and the negative impact from the disposed Russian business of \$156 million, the remaining variation in net sales for the six nine months ended December 31, 2023 March 31, 2024 was a decrease of \$431 million approximately \$590 million, or 8%, reflecting price/mix benefits and sales from acquired businesses of 1% and unfavorable volumes of 9% 7%, mainly reflecting persistently unfavorable sales volumes of approximately 7%, mainly reflecting lower market and customer demand and accelerated destocking in particularly through the second quarter first half of fiscal year 2024 the year.

Adjusted EBIT decreased by \$72 million \$51 million, or 10% 5%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. Excluding positive currency impacts of \$13 million \$16 million and the negative net impact from the disposed Russian business of \$50 million, the remaining decrease in Adjusted EBIT for the six nine months ended December 31, 2023 March 31, 2024, was \$35 million \$17 million, or 5% 2%, reflecting the net negative effect of 13% 1% from unfavorable volumes and favorable operating cost performance, and net negative price/mix of 1%.

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Rigid Packaging Segment

(\$ in millions)	Nine Months Ended March 31,	
	2024	2023
Net sales	\$ 2,459	\$ 2,643
Adjusted EBIT	\$ 184	\$ 192
Adjusted EBIT as a percentage of net sales	7.5 %	7.3 %

Net sales decreased by \$184 million, or 7%, for the nine months ended March 31, 2024, compared to the nine months ended March 31, 2023. Excluding the positive currency impacts of \$28 million and the positive impact from the pass-through of lower raw material costs of approximately \$5 million, the remaining variation in net sales for the nine months ended March 31, 2024 was a decrease of \$207 million, or 8%. This reflects favorable price/mix benefits of approximately 1% and unfavorable sales volumes of approximately 9%.

Adjusted EBIT decreased by \$8 million, or 4%, for the nine months ended March 31, 2024, compared to the nine months ended March 31, 2023. Excluding the positive currency impacts of \$3 million, the remaining variation in Adjusted EBIT for the nine months ended March 31, 2024 was a decrease of \$11 million, or 6%, reflecting the net negative effect of

15% from unfavorable volumes and favorable operating cost performance, partly offset by favorable price/mix of 8%.

Rigid Packaging Segment

(\$ in millions)	Six Months Ended December 31,	
	2023	2022
Net sales	\$ 1,645	\$ 1,763
Adjusted EBIT	\$ 113	\$ 123
Adjusted EBIT as a percentage of net sales	6.9 %	7.0 %

Net sales decreased by \$118 million, or 7%, for the six months ended December 31, 2023, compared to the six months ended December 31, 2022. Excluding the positive currency impacts of \$18 million, the positive impact from the pass-through of higher raw material costs of approximately \$5 million, the remaining variation in net sales for the six months ended December 31, 2023 was a decrease of \$141 million, or 8%, reflecting price/mix benefits of 1% and unfavorable volumes of 9%, predominantly reflecting a combination of lower consumer and customer demand, as well as destocking, particularly in the second quarter of fiscal year 2024.

Adjusted EBIT decreased by \$10 million, or 8%, for the six months ended December 31, 2023, compared to the six months ended December 31, 2022. Excluding the positive currency impacts of \$1 million, the remaining variation in Adjusted EBIT for the six months ended December 31, 2023 was a decrease of \$11 million, or 9%, reflecting the net negative effect of 24% from unfavorable volumes and favorable operating cost performance, partly offset by favorable price/mix of 15%.

Consolidated Gross Profit

(\$ in millions)	(\$ in millions)	Six Months Ended December 31,		Nine Months Ended March 31,	
		2023	2022	2024	2023
Gross profit					
Gross profit as a percentage of net sales	Gross profit as a percentage of net sales	18.9 %	18.1 %	19.4 %	18.2 %

Gross profit decreased by \$64 million \$45 million, or 5% 2%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. The decrease was primarily driven by the impact of the disposed Russian business and lower volumes. Gross profit as a percentage of sales increased to 18.9% 19.4% for the six nine months ended December 31, 2023 March 31, 2024, driven by favorable price/mix and an improvement in operating cost performance.

Consolidated Research And Development Expenses

(\$ in millions)	Six Months Ended December 31,	
	2023	2022
Research and development expenses	\$ (55)	\$ (49)
Research and development expenses as a percentage of net sales	(0.8 %)	(0.7 %)

Research and development expenses increased by \$6 million, or 12%, for the six months ended December 31, 2023, compared to the six months ended December 31, 2022. The increase was due to continued investment in our research and development organization to further progress towards our innovation and sustainability goals.

Consolidated Restructuring and Other Related Activities, Net

(\$ in millions)	(\$ in millions)	Six Months Ended December		Nine Months Ended March	
		31, 2023	2022	31, 2024	2023
Restructuring and other related activities, net					
Restructuring and other related activities, net, as a percentage of net sales	Restructuring and other related activities, net, as a percentage of net sales	(0.8 %)	2.9 %	(0.8 %)	1.5 %

Restructuring and other related activities, net, changed by \$264 million \$244 million for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. The change was mainly a result of a pre-tax net gain of \$215 million on the disposal of the Russian business in the six nine

months ended December 31, 2022 March 31, 2023, and an increase in restructuring and related expenses, net, of \$49 million \$29 million, primarily related to the 2023 Restructuring Plan.

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Consolidated Other Income/(Expenses), Net

(\$ in millions)	(\$ in millions)	Six Months Ended December 31,		Nine Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Other income/(expenses), net					
Other income/(expenses), net as a percentage of net sales	(0.7 %)		0.1 %		
Other income, net as a percentage of net sales	(0.5 %)		0.1 %		

Other income/(expenses), net changed by \$54 million \$57 million, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023, primarily from the adverse impact of the devaluation of the Argentine Peso.

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Consolidated Interest Expense

(\$ in millions)	(\$ in millions)	Six Months Ended December 31,		Nine Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Interest expense					
Interest expense as a percentage of net sales	Interest expense as a percentage of net sales	(2.6 %)	(1.9 %)	Interest expense as a percentage of net sales	(2.6 %)

Interest expense increased by \$36 million \$39 million, or 26% 17%, for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023, driven primarily by increased variable interest rates.

Consolidated Income Tax Expense

(\$ in millions)	(\$ in millions)	Six Months Ended December 31,		Nine Months Ended March 31,	
		2023	2022	(\$ in millions)	2024
Income tax expense					
Effective income tax rate	Effective income tax rate	18.7 %	11.6 %	Effective income tax rate	18.2 %

The provision for income taxes for the six nine months ended December 31, 2023 March 31, 2024 and 2022 2023 is based on our estimated annual effective tax rate for the respective fiscal years and which is applied on income before income taxes and equity in loss of affiliated companies and adjusted for specific items that are required to be recognized in the period in which they are incurred.

The effective tax rate for the six nine months ended December 31, 2023 March 31, 2024 increased by 7.1 5.7 percentage points compared to the six nine months ended December 31, 2022 March 31, 2023, primarily due to the difference in the magnitude of discrete events in both periods, mainly driven by tax benefits attributable to the disposal of the Russian business in the six nine months ended December 31, 2022 March 31, 2023.

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Presentation of Non-GAAP Information

This Quarterly Report on Form 10-Q refers to non-GAAP financial measures: adjusted earnings before interest and taxes ("Adjusted EBIT"), earnings before interest and tax ("EBIT"), adjusted net income, and net debt. Such measures have not been prepared in accordance with accounting principles generally accepted in the United States of America ("U.S. GAAP"). These non-GAAP financial measures adjust for factors that are unusual or unpredictable. These measures exclude the impact of certain amounts related to the

effect of changes in currency exchange rates, acquisitions, and restructuring, including employee-related costs, equipment relocation costs, accelerated depreciation, and the write-down of equipment. These measures also exclude gains or losses on sales of significant property and divestitures, significant property and other impairments, net of insurance recovery, certain regulatory and litigation matters, significant pension settlements, impairments in goodwill and equity method investments, and certain acquisition-related expenses, including transaction and integration expenses, due diligence expenses, professional and legal fees, purchase accounting adjustments for inventory, order backlog, intangible amortization, changes in the fair value of contingent acquisition payments and economic hedging instruments on commercial paper, **CEO transition costs**, and impacts related to the Russia-Ukraine conflict. Note that while amortization of acquired intangible assets is excluded from non-GAAP adjusted financial measures, the revenue of the acquired entities and all other expenses unless otherwise stated, are reflected in Adjusted EBIT and adjusted net income and the acquired assets contribute to revenue generation.

This adjusted information should not be construed as an alternative to results determined in accordance with U.S. GAAP. We use the non-GAAP measures to evaluate operating performance and believe that these non-GAAP measures are useful to enable investors and other external parties to perform comparisons of our current and historical performance.

A reconciliation of reported net income attributable to Amcor plc to Adjusted EBIT, and adjusted net income for the three and **six** **nine** months ended **December 31, 2023** **March 31, 2024** and **2022** **2023** is as follows:

(\$ in millions)	Three Months Ended December 31,		Six Months Ended December 31,		(\$ in 2022 millions)	Three Months Ended March 31, 2024			Nine Months Ended March 31, 2023		
	2023		2022			2024			2023		
	2023	2022	2024	2023	2024	2023	2024	2023	2024	2023	
Net income attributable to Amcor plc, as reported											
Add: Net income attributable to non-controlling interests											
Net income											
Net income											
Net income											
Add: Income tax expense											
Add: Interest expense											
Less: Interest income											
EBIT											
Add: Amortization of acquired intangible assets from business combinations (1)											
Add: Amortization of acquired intangible assets from business combinations (1)											
Add: Amortization of acquired intangible assets from business combinations (1)											
Add: Impact of hyperinflation (2)											
Add/(Less): Restructuring and other related activities, net (3)											
Add/(Less): Restructuring and other related activities, net (3)											
Add/(Less): Restructuring and other related activities, net (3)											
Add/(Less): Other (4)											
Add: CEO transition costs (4)											
Add: Other (5)											
Adjusted EBIT											
Less: Income tax expense											
Less: Adjustments to income tax expense (5)											
Less: Adjustments to income tax expense (6)											
Less: Interest expense											
Less: Interest expense											
Less: Interest expense											
Add: Interest income											
Less: Net income attributable to non-controlling interests											
Adjusted net income											
(1) Amortization of acquired intangible assets from business combinations includes amortization expenses related to all acquired intangible assets from past acquisitions.											
(2) Impact of hyperinflation includes the adverse impact of highly inflationary accounting for subsidiaries in Argentina where the functional currency was the Argentine Peso.											
(3) Restructuring and other related activities, net primarily includes incremental costs incurred in connection with the Russia-Ukraine conflict 2023 Restructuring Plan in fiscal year 2023, 2024 .											
Fiscal year 2023 includes a pre-tax net gain on sale of the Russian business of \$215 million in the nine months											

ended March 31, 2023 (refer to Note 3, "Restructuring and Other Related Activities, Net"), and incremental costs and restructuring incurred in connection with the conflict in the three and nine months ended March 31, 2023.

(4) CEO transition costs primarily reflect accelerated compensation, including share-based compensation, granted to our former Chief Executive Officer and other transition related expenses.

(4)(5) Other includes various expense and income items relating to acquisitions, retroactive foul duties, certain litigation reserve settlements, and fair value movements on economic hedges.

(5)(6) Net tax impact on items (1) through (4)(5) above.

Reconciliation of Net Debt

A reconciliation of total debt to net debt as of December 31, 2023 March 31, 2024 and June 30, 2023 is as follows:

(\$ in millions)	(\$ in millions)	December 31, 2023	June 30, 2023	(\$ in millions)	March 31, 2024	June 30, 2023
Current portion of long-term debt						
Short-term debt						
Long-term debt, less current portion						
Total debt						
Less cash and cash equivalents						
Net debt						
			4240			

Supplemental Guarantor Information

Amcor plc, along with certain wholly owned subsidiary guarantors, guarantee the following senior notes issued by the wholly owned subsidiaries, Amcor Flexibles North America, Inc. and Amcor UK Finance plc.

- \$500 million, 4.000%, Guaranteed Senior Notes due 2025 of Amcor Flexibles North America, Inc.
- \$300 million, 3.100%, Guaranteed Senior Notes due 2026 of Amcor Flexibles North America, Inc.
- \$600 million, 3.625%, Guaranteed Senior Notes due 2026 of Amcor Flexibles North America, Inc.
- \$500 million, 4.500%, Guaranteed Senior Notes due 2028 of Amcor Flexibles North America, Inc.
- \$500 million, 2.630%, Guaranteed Senior Notes due 2030 of Amcor Flexibles North America, Inc.
- \$800 million, 2.690%, Guaranteed Senior Notes due 2031 of Amcor Flexibles North America, Inc.
- €500 million, 1.125%, Guaranteed Senior Notes due 2027 of Amcor UK Finance plc
- \$500 million, 5.625% Guaranteed Senior Notes due 2033 of Amcor Finance (USA), Inc.

The six notes issued by Amcor Flexibles North America, Inc. are guaranteed by its parent entity, Amcor plc, and the subsidiary guarantors Amcor Pty Ltd, Amcor Finance (USA), Inc., and Amcor UK Finance plc. The note issued by Amcor UK Finance plc is guaranteed by its parent entity, Amcor plc, and the subsidiary guarantors Amcor Pty Ltd, Amcor Flexibles North America, Inc., and Amcor Finance (USA), Inc. The note issued by Amcor Finance (USA), Inc. is guaranteed by its ultimate parent entity, Amcor plc, and the subsidiary guarantors Amcor Pty Ltd, Amcor Flexibles North America, Inc., and Amcor UK Finance plc.

All guarantors fully, unconditionally, and irrevocably guarantee, on a joint and several basis, to each holder of the notes, the due and punctual payment of the principal of, and any premium and interest on, such note and all other amounts payable, when and as the same shall become due and payable, whether at stated maturity, by declaration of acceleration, call for redemption or otherwise, in accordance with the terms of the notes and related indenture. The obligations of the applicable guarantors under their guarantees will be limited as necessary to recognize certain defenses generally available to guarantors (including those that relate to fraudulent conveyance or transfer, voidable preference, financial assistance, corporate purpose, or similar laws) under applicable law. The guarantees will be unsecured and unsubordinated obligations of the guarantors and will rank equally with all existing and future unsecured and unsubordinated debt of each guarantor. None of our other subsidiaries guarantee such notes. The issuers and guarantors conduct large parts of their operations through other subsidiaries of Amcor plc.

Amcor Flexibles North America, Inc. is incorporated in Missouri in the United States, Amcor UK Finance plc is incorporated in England and Wales, United Kingdom, Amcor Finance (USA), Inc. is incorporated in Delaware in the United States, and the guarantors are incorporated under the laws of Jersey, Australia, the United States, and England and Wales and, therefore, insolvency proceedings with respect to the issuers and guarantors could proceed under, and be governed by, among others, Jersey, Australian, United States, or English insolvency law, as the case may be, if either issuer or any guarantor defaults on its obligations under the applicable Notes or Guarantees, respectively.

Below is the summarized financial information of the combined Obligor Group made up of Amcor plc (as parent guarantor), Amcor Flexibles North America, Inc., Amcor UK Finance plc, and Amcor Finance (USA), Inc. (as subsidiary issuers of the notes and guarantors of each other's notes), and Amcor Pty Ltd (as the remaining subsidiary guarantor).

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Basis of Preparation

The following summarized financial information is presented for the parent, issuer, and guarantor subsidiaries ("Obligor Group") on a combined basis after elimination of intercompany transactions between entities in the combined group and amounts related to investments in any subsidiary that is a non-guarantor.

This information is not intended to present the financial position or results of operations of the combined group of companies in accordance with U.S. GAAP.

Statement of Income for Obligor Group

	Six Nine Months Ended	December 31, 2023	March 31, 2024
(\$ in millions)			
Net sales - external		\$ 476 732	476 732
Net sales - to subsidiaries outside the Obligor Group		23	23
Total net sales		478 735	478 735
Gross profit		83 139	83 139
Net income		\$ 130 380	130 380
Net income attributable to non-controlling interests		—	—
Net income attributable to Obligor Group		\$ 130 380	130 380

Balance Sheets for Obligor Group

(\$ in millions)	(\$ in millions)	December 31, 2023	(\$ in millions)	June 30, 2023	(\$ in millions)	March 31, 2024	(\$ in millions)	June 30, 2023
Assets								
Current assets - external								
Current assets - external								
Current assets - external								
Current assets - external								
Current assets - due from subsidiaries outside the Obligor Group								
Total current assets								
Non-current assets - external								
Non-current assets - due from subsidiaries outside the Obligor Group								
Total non-current assets								
Total assets								
Liabilities								
Current liabilities - external								
Current liabilities - external								
Current liabilities - external								
Current liabilities - external								
Current liabilities - due to subsidiaries outside the Obligor Group								
Total current liabilities								
Non-current liabilities - external								
Non-current liabilities - due to subsidiaries outside the Obligor Group								

Total non-current liabilities

Total liabilities

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New Accounting Pronouncements

Refer to Note 2, "New Accounting Guidance," in "Item 1. Financial Statements - Notes to Condensed Consolidated Financial Statements".

Critical Accounting Estimates and Judgments

Our discussion and analysis of our financial condition and results of operations is based on our unaudited condensed consolidated financial statements, which have been prepared in accordance with U.S. GAAP. The preparation of these financial statements requires us to make estimates and assumptions that affect the reported amounts of assets and liabilities and the disclosure of contingent assets and liabilities at the date of the financial statements and the reported amounts of expenses during the reporting period. Our estimates and judgments are based on historical experience and on various other factors that are believed to be reasonable under the circumstances. Actual results may differ from these estimates under different assumptions or conditions. These critical accounting estimates are discussed in detail in "Management's Discussion and Analysis of Financial Condition and Results of Operations - Critical Accounting Estimates and Judgments" in our Annual Report on Form 10-K for the fiscal year ended June 30, 2023. There have been no material changes in critical accounting estimates and judgments as of December 31, 2023 March 31, 2024 from those described in our Annual Report on Form 10-K for the fiscal year ended June 30, 2023.

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Liquidity and Capital Resources

We finance our business primarily through cash flows provided by operating activities, borrowings from banks, and proceeds from issuances of debt and equity. We periodically review our capital structure and liquidity position in light of market conditions, expected future cash flows, potential funding requirements for debt refinancing, capital expenditures and acquisitions, the cost of capital, sensitivity analyses reflecting downside scenarios, the impact on our financial metrics and credit ratings, and our ease of access to funding sources.

We believe that our cash flows provided by operating activities, together with borrowings available under our credit facilities and access to the commercial paper market, backstopped by our bank debt facilities, will continue to provide sufficient liquidity to fund our operations, capital expenditures, and other commitments, including dividends and purchases of our ordinary shares and CHESS Depositary Instruments under authorized share repurchase programs, into the foreseeable future.

Overview

(\$ in millions)	Six Months Ended December 31,		Nine Months Ended March 31,	
	2023	2022	(\$ in millions)	2024
Net cash provided by operating activities				
Net cash (used in)/provided by investing activities				
Net cash used in investing activities				
Net cash used in financing activities				

Cash Flow Overview

Net Cash Provided by Operating Activities

Net cash provided by operating activities increased by \$83 million \$49 million for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. The change is primarily driven by lower working capital outflows more than offsetting in the current period, partially offset by lower net income after adjusting for non-cash items in the current period as compared to the prior period.

Net Cash (Used in)/Provided by Used in Investing Activities

Net cash used in investing activities increased by \$280 million \$220 million for the six nine months ended December 31, 2023 March 31, 2024, compared to the six nine months ended December 31, 2022 March 31, 2023. The change is primarily driven by the disposal proceeds collected from the sale of the Russian business in the prior period, partially offset by lower outflows for investments in affiliated companies and business acquisitions compared to the prior period.

Net Cash Used in Financing Activities

Net cash used in financing activities **increased** decreased by **\$101 million** **\$166 million** for the **six** **nine** months ended **December 31, 2023** **March 31, 2024**, compared to the **six** **nine** months ended **December 31, 2022** **March 31, 2023**. The change is primarily driven by lower **net debt drawdowns** **share buyback activity** in the current period.

Net Debt

We borrow from financial institutions and debt investors in the form of bank overdrafts, bank loans, corporate bonds, unsecured notes, and commercial paper. We have a mixture of fixed and floating interest rates and use interest rate swaps to provide further flexibility in managing the interest cost of borrowings.

In March 2023, we entered into two interest rate swap contracts for a total notional amount of \$1.2 billion. Under the terms of the contracts, we pay a weighted average fixed rate of interest of 3.88% and receive a variable rate of interest based on 1-month Term Secured Overnight Financing Rate ("SOFR"). The swaps have been effective as of July 1, 2023, and mature on June 30, 2024. The interest rate swap contracts economically hedge the SOFR component of our forecasted commercial paper issuances.

Short-term debt consists of bank debt with a duration of less than 12 months and bank overdrafts which are classified as current due to the short-term nature of the borrowings, except where we have the ability and intent to refinance and as such extend the debt beyond 12 months. The current portion of long-term debt consists of debt amounts repayable within a year after the balance sheet date.

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Our primary bank debt facilities and notes are unsecured and subject to negative pledge arrangements limiting the amount of secured indebtedness we can incur to 10.0% of our total tangible assets, subject to some exceptions and variations by facility. In addition, the covenants of the bank debt facilities require us to maintain a leverage ratio not higher than 3.9 times. The negative pledge arrangements and the financial covenants are defined in the related debt agreements. As of **December 31, 2023** **March 31, 2024**, we were in compliance with all applicable covenants under our bank debt facilities.

Our net debt as of **December 31, 2023** **March 31, 2024** and June 30, 2023 was **\$6.6 billion** **\$6.7 billion** and \$6.1 billion, respectively.

Debt Facilities

As of **December 31, 2023** **March 31, 2024**, we had undrawn credit facilities available in the amount of **\$1.0 billion** **\$0.9 billion**. Our senior facilities are available to fund working capital, capital expenditures, and refinancing obligations and are provided to us by two bank syndicates. These facilities mature On April 23, 2024, the Company extended the maturity of its three-year syndicated facility agreement by one year until April 2026. The three-year syndicated facility agreement will be reduced from \$1.9 billion to \$1.7 billion effective April 2025. Our five-year syndicated credit facility matures in April **2025** **2027** and April 2027, respectively, provides a revolving credit facility of \$1.9 billion. The three-year facility has one 12-month option available to us to extend the maturity date and the revolving tranches have five-year facility has two 12-month options available to us to extend the maturity date.

As of **December 31, 2023** **March 31, 2024**, the revolving senior bank debt facilities had an aggregate limit of \$3.8 billion, of which **\$2.8 billion** **\$2.9 billion** had been drawn (inclusive of amounts drawn under commercial paper programs reducing the overall balance of available senior facilities). Subject to certain conditions, we can request the total commitment level under each agreement to be increased by up to \$500 million.

Dividend Payments

We declared and paid a \$0.1225 cash dividend per ordinary share during the three months ended September 30, 2023, a \$0.1250 cash dividend per ordinary share during the three months ended **December 31, 2023**, and a \$0.1250 cash dividend per ordinary share during the three months ended **December 31, 2023** **March 31, 2024**.

Credit Rating

Our capital structure and financial practices have earned us investment grade credit ratings from two internationally recognized credit rating agencies. These investment grade credit ratings are important to our ability to issue debt at favorable rates of interest, for various terms, and from a diverse range of markets that are highly liquid, including European and U.S. debt capital markets, and from global financial institutions.

Share Repurchases

On February 7, 2023, our Board of Directors approved a \$100 million buyback of ordinary shares and/or CHESS Depositary Instruments ("CDIs") in the following twelve months. On February 6, 2024, our Board of Directors extended the approval for the remaining \$39 million of ordinary shares and CDIs of the \$100 million buyback until June 30, 2024. During the **six** **nine** months ended **December 31, 2023** **March 31, 2024**, we repurchased approximately \$30 million of ordinary shares and CDIs in the aggregate, including transaction costs, or 3 million shares. The shares repurchased as part of the program were canceled upon repurchase.

We had cash outflows of \$48 million and \$221 million for the purchase of our shares in the open market and using forward contracts to purchase our own equity during the **six** **nine** months ended **December 31, 2023** **March 31, 2024** and **2022**, **2023**, respectively, as treasury shares to satisfy the vesting and exercises of share-based compensation awards. As of **December 31, 2023** **March 31, 2024** and June 30, 2023, we held treasury shares at a cost of \$11 million and \$12 million, respectively, representing **approximately** **1** million shares.

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Item 3. Quantitative and Qualitative Disclosures About Market Risk

There have been no material changes in our market risk during the three months ended **December 31, 2023** **March 31, 2024**. For additional information, refer to Note 7, "Fair Value Measurements," and Note 8, "Derivative Instruments," in the notes to our unaudited condensed consolidated financial statements, and to "Item 7A. - Quantitative and Qualitative Disclosures About Market Risk" of our Annual Report on Form 10-K for the fiscal year ended June 30, 2023.

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Item 4. Controls and Procedures

Evaluation of Disclosure Controls and Procedures

Our management, with the participation of our **Interim** Chief Executive Officer and Chief Financial Officer, has evaluated the effectiveness of our disclosure controls and procedures as of **December 31, 2023** **March 31, 2024**. The term "disclosure controls and procedures," as defined in Rules 13a-15(e) and 15d-15(e) under the Securities Exchange Act of 1934, as amended (the "Exchange Act"), means controls and other procedures of a company that are designed to ensure that information required to be disclosed by a company in the reports that it files or submits under the Exchange Act is recorded, processed, summarized, and reported, within the time periods specified in the SEC's rules and forms. Disclosure controls and procedures include, without limitation, controls and procedures designed to ensure that information required to be disclosed by a company in the reports that it files or submits under the Exchange Act is accumulated and communicated to our management, including its principal executive and financial officers, as appropriate, to allow timely decisions regarding required disclosure. Management recognizes that any controls and procedures, no matter how well designed and operated, can provide only reasonable assurance of achieving their objectives and management necessarily applies its judgment in evaluating the cost-benefit relationship of possible controls and procedures. Based on this evaluation, the **Interim** Chief Executive Officer and Chief Financial Officer have concluded that our disclosure controls and procedures were effective as of **December 31, 2023** **March 31, 2024**.

Changes in Internal Control Over Financial Reporting

There were no changes in our internal control over financial reporting (as defined in Rules 13a-15(f) and 15d-15(f) under the Exchange Act) that occurred during the **second** **third** quarter of fiscal year 2024 that have materially affected, or are reasonably likely to materially affect, our internal control over financial reporting.

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Part II - Other Information

Item 1. Legal Proceedings

The material set forth in Note 14, "Contingencies and Legal Proceedings," in "Item 1. Financial Statements - Notes to Condensed Consolidated Financial Statements" is incorporated herein by reference.

Item 1A. Risk Factors

There **Other** **than** **the** **update** **to** **the** **risk** **factor** **set** **forth** **below****,** **there** **have** **been** **no** **material** **changes** **from** **the** **risk** **factors** **contained** **in** **"Item** **1A.** **-** **Risk** **Factors**" **of** **our** **Annual** **Report** **on** **Form** **10-K** **for** **the** **fiscal** **year** **ended** **June** **30****,** **2023****.** **Additional** **risks** **not** **currently** **known** **to** **us** **or** **that** **we** **currently** **deem** **to** **be** **immaterial** **may** **also** **materially** **affect** **our** **consolidated** **financial** **position****,** **results** **of** **operations****,** **or** **cash** **flows****.**

Attracting and Retaining Skilled Workforce — If we are unable to attract and retain our global executive management team and our skilled workforce, we may be adversely affected.

Our continued success depends on our ability to identify, attract, develop, and retain skilled and diverse personnel in our global executive management team and our operations. We focus on our talent acquisition processes, as well as our onboarding and talent and leadership programs, to ensure that our key new hires and skilled personnel's efficiency and effectiveness align with Amcor's values and ways of working. In March 2024, we announced the retirement of our Chief Executive Officer Ron Delia and the appointment of Peter Konieczny as our Interim Chief Executive Officer. Our Board of Directors has launched an internal and external search process for a permanent Chief Executive Officer. Any failure to successfully transition key roles could impact our ability to execute on our strategic plans, make it difficult to meet our performance objectives, and be disruptive to our business. In addition, there is no assurance that our Board of Directors will be successful in finding a permanent Chief Executive Officer in a timely manner which may create additional uncertainty among our employees, customers, and suppliers and which could negatively impact our business, financial condition, results of operations, cash flows, and share price.

We are also impacted by regional labor shortages, inflationary pressures on wages, a competitive labor market, and changing demographics. While we have been successful to date in responding to regional labor shortages and maintaining plans for continuity of succession, there can be no assurance that we will be able to manage future labor shortages or recruit, develop, assimilate, motivate, and retain employees in the future who actively promote and meet the standards of our culture.

Item 2. Unregistered Sales of Equity Securities and Use of Proceeds

Share Repurchases

Share repurchase activity during the three months ended **December 31, 2023** **March 31, 2024** was as follows (in millions, except number of shares, which are reflected in thousands, and per share amounts, which are expressed in U.S. dollars):

Period	Total Number of Shares Purchased (1)	Average Price Paid Per Share (1)(2)	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs	Approximate Dollar Value of Shares That May Yet Be Purchased Under the Programs
			(3)	(3)
October 1 - 31, 2023	—	\$ —	—	\$ 39
November 1 - 30, 2023	243	12.01	—	39
December 1 - 31, 2023	—	—	—	39
Total	243	\$ 12.01	—	39

Period	Total Number of Shares Purchased (1)	Average Price Paid Per Share (1)(2)	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs	Approximate Dollar Value of Shares That May Yet Be Purchased Under the Programs
			(3)	(3)
January 1 - 31, 2024	—	\$ —	—	\$ 39
February 1 - 29, 2024	—	—	—	39
March 1 - 31, 2024	—	—	—	39
Total	—	\$ —	—	39

(1) Includes shares purchased on the open market to satisfy the vesting and exercises of share-based compensation awards.

(2) Average price paid per share excludes costs associated with the repurchases.

(3) On February 7, 2023, our Board of Directors approved an on market share buyback of up to \$100 million of ordinary shares and/or CDIs during the following twelve months. On February 6, 2024, our Board of Directors extended the approval for the remaining \$39 million of ordinary shares and/or CDIs of the \$100 million buyback until June 30, 2024. The timing, volume, and nature of share repurchases may be amended, suspended, or discontinued at any time.

Item 3. Defaults Upon Senior Securities

Not applicable.

Item 4. Mine Safety Disclosures

Not applicable.

Item 5. Other Information

During the three months ended **December 31, 2023** **March 31, 2024**, no director or Section 16 officer of the Company adopted or terminated a "Rule 10b5-1 trading arrangement" or "non-Rule 10b5-1 trading arrangement," as each term is defined in Item 408(a) of Regulation S-K.

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Item 6. Exhibits

The documents in the accompanying Exhibits Index are filed, furnished, or incorporated by reference as part of this Quarterly Report on Form 10-Q, and such Exhibits Index is incorporated herein by reference.

Exhibit	
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* This exhibit is a management contract or compensatory plan or arrangement.

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SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

AMCOR PLC

Date February 7, May 1, 2024	By <u>/s/ Michael Casamento</u>
	Michael Casamento, Executive Vice President and Chief Financial Officer (Principal Financial Officer)
Date February 7, May 1, 2024	By <u>/s/ Julie Sorrells</u>
	Julie Sorrells, Vice President and Corporate Controller (Principal Accounting Officer)

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Exhibit 10.1

TRANSITION AND RELEASE AGREEMENT

This Transition and Release Agreement ("Agreement") is entered into as of March 16, 2024 (the "Effective Date") and is by and between Ronald Stephen Della ("Employee") and Amcor plc (together with its subsidiaries and affiliates, including but not limited to Amcor Pty Ltd (formerly named Amcor Limited) and Amcor Rigid Plastics, Inc., "Company"). This agreement serves as an amendment to any relevant clauses included in Employee's contract documents including without limitation the Offer of Employment by Amcor Limited to Employee dated 21 January 2015 (the "Offer Letter") (together, the "Employment Documents") that are addressed herein.

- 1. Retirement Date.** Employee has advised the Company of his retirement. Company has agreed that Employee will continue to be employed as set forth below until September 30, 2024 ("Retirement Date"). Upon the Retirement Date, Employee will have no further employment or re-employment rights with Company.
- 2. Duties Through Retirement Date.** Employee submits, and Company hereby accepts, Employee's resignation as a director or officer of Company or any of its parent, subsidiary, or affiliated entities, including but not limited to resignation as the Chief Executive Officer of Amcor plc, effective on April 15, 2024 (the "Resignation Date"). Employee agrees to execute any documents needed to effect such resignation. From the Resignation Date through the Retirement Date, Employee shall be employed in a new non-executive role as a "Senior Advisor". In the role of Senior Advisor, subject to Employee's health considerations, Employee will report to the Chairman of the Board of Directors of Amcor plc (the "Chairman") and work in consultation with the Chairman to facilitate an orderly transition of the duties of the Chief Executive Officer (including any interim Chief Executive Officer) to such person. It is understood that Employee will not incur a "separation from service" under Section 409A of the Internal Revenue Code ("Code Section 409A") until the Retirement Date or any earlier termination of employment.
- 3. Compensation Through Retirement Date.** During the period of Employee's employment through the Retirement Date, Employee will continue to receive Employee's base salary, as in effect on the date hereof, and benefits. Except as provided under the terms of any benefit plans in which Employee participates, all benefits will terminate effective at 11:59 p.m. on Retirement Date. Employee will remain entitled to receive the bonus, if any is earned, under the Management Incentive Plan (the "MIP") and the Equity Management Incentive Plan ("EMIP") for the fiscal year ending June 30, 2024, which will be payable in September, 2024 at the same time such bonuses are otherwise paid, but will receive the entire payment in cash (including any portion due under the EMIP).

Employee will be entitled to continue to vest in any equity awards issued pursuant to the EMIP and the Long Term Incentive Plan ("LTIP") for which the vesting date occurs prior to the Retirement Date (in particular, the EMIP for the fiscal year ended June 30, 2022) (contingent on any requirements for vesting being met), but Employee will not receive any grants of additional equity awards under the EMIP and LTIP after the date hereof.

4. **Compensation and Benefits Following Retirement Date That Are Contingent on Release and Other Covenants.** In return for consideration Employee provides in this Agreement and in satisfaction of (and conditional on adherence to) any post-employment clauses in the Employment Documents or included herein that survive after the Retirement Date, Company agrees to compensate Employee as follows:

- a. Company will pay Employee a cash lump sum in the gross amount equal to 6 months of base salary within 30 days after the Retirement Date.
- b. Employee will be entitled to earn the MIP and EMIP awards for the fiscal year ending June 30, 2025, to the extent the performance goals established for such awards are met, provided that the amount so earned will be pro-rated to reflect the completed months that Employee was employed from July 1, 2024 to the Retirement Date. Such amount, if any is earned, will be paid at the same time as the MIP payment is made to other executives (expected to be in September of 2025), but will be entirely paid in cash (including any portion due under the EMIP).
- c. Employee's outstanding but unvested restricted stock unit ("RSU") award under the EMIP as of the Retirement Date (in particular, the EMIP for the fiscal year ending June 30, 2023) will become vested in full within 30 days after the Retirement Date.
- d. Employee's awards under the LTIP will be treated as follows:
 - i. Vested and unexercised stock options, including stock options that vest after the Effective Date but prior to the Retirement Date (in particular, the LTIP for the fiscal years ended June 30, 2019, 2020, and 2021), may be exercised for 90 days following the Retirement Date, as provided by the terms of the award agreement
 - ii. Unvested awards (in particular, the LTIP for the fiscal years ended June 30, 2022 and 2023) will continue to vest on the scheduled vesting dates, assuming performance goals are met, but the number of stock options and/or performance shares that vest will be pro-rated to reflect the number of completed months that Employee was employed during the performance period through the Retirement Date.
- e. Other than specified above, Employee acknowledges that he will not be eligible to receive or vest in any additional stock options, stock awards, RSUs or performance shares. Failure to exercise any vested stock options within the applicable period as set forth in the applicable plan and/or grant documentation subject to modification as described above will result in their forfeiture. All terms and conditions that apply to stock options, stock awards, RSUs or performance shares not modified herein shall not be affected by this Agreement, shall remain in full force and effect, and shall govern the parties' rights with respect to such equity-based awards.
- f. Employee is fully vested in his benefits under the Amcor Rigid Packaging Deferred Compensation Plan ("Deferred Compensation Plan"), and his benefits will be paid pursuant to the terms of the Deferred Compensation Plan and Employee's applicable distribution elections. Per the terms of the Deferred Compensation Plan, Employee will not be entitled to receive an employer allocation for the 2024 calendar year.
- g. If Employee makes a timely election for continued health care coverage under Company's medical, dental and vision plans, as permitted by COBRA, Company will cover the employer portion of any applicable premium for a period of 12 months following the Retirement Date.
- h. Company will pay (or reimburse Employee) for general relocation costs including support from a relocation advisor, the transportation of a reasonable amount of personal household goods from Employee's Swiss residence to Employee's United States residence, any associated personal travel required to facilitate such a move, and assistance in the conclusion of accommodation lease arrangements.
- i. Company will continue to provide Employee with tax support services, at no cost to Employee, consistent with past practice, with respect to Employee's tax obligations for calendar years 2023, 2024, 2025 and 2026. The Employee agrees to assist the Company or its tax support services provider by providing any required information and fulfilling any tax obligations in a timely manner.
- j. Employee will be able to retain his company-provided laptop, ipad and cell phone, together with related peripherals, provided Company has had the opportunity to remove all Company confidential information therefrom.
- k. All payments of compensation and other taxable benefits described herein will be subject to tax withholding as required by law. To the extent not satisfied by the Company's tax withholding obligations, Employee will be responsible for any income tax obligations arising from the payment of compensation or provision of benefits as described above, with the exception of item (g) and the tax support services provided in (i). All tax obligations payable to jurisdictions outside the United States by virtue of the Employee's presence in such jurisdictions as required by the Company shall be covered by the Company in accordance with the Employment Documents.

- I. Company will provide Employee with career transition assistance at Company's expense, for a period of 12 months, which may be commenced before the Retirement Date but shall be completed not later than 12 months from the Retirement Date.
 - m. Company will pay Employee's reasonable attorneys' fees incurred in connection with the negotiation and documentation of this Agreement and any related agreements.
5. Compensation and Benefits Following Retirement Date Not Contingent on Release and Other Covenants. Following the Retirement Date, Company agrees to compensate Employee as follows:
 - a. Company will pay Employee for any accrued but unpaid base salary through the Retirement Date.
 - b. Any unused vacation or leave hours outstanding or accrued in the period through to Retirement Date will be considered used during any periods of leave up to the Retirement Date. Any outstanding leave will be settled as part of any final paycheck after the Retirement Date.
 - c. Except as modified by Section 4 above, Employee will be entitled to benefits following his Retirement Date under any Company-sponsored retirement or welfare benefit plans as may be provided in accordance with the terms of such plans.
6. Release. Employee, for Employee and Employee's successors, administrators, heirs, and assigns, fully releases, waives, and forever discharges Company and Company's parent, affiliates, and subsidiaries and their respective predecessors, successors, affiliates, assigns, shareholders, directors, officers, agents, attorneys, employees, and benefit plan fiduciaries, whether past, present, or future (the "Released Parties") from any and all actions, suits, debts, demands, damages, claims, judgments, or liabilities of any nature for personal or monetary relief, including costs and attorneys' fees, whether known or unknown, including but not limited to all claims arising out of Employee's hiring by, employment with, or separation from any of the Released Parties, and all of Employee's rights under any Employment Documents.
 - a. Employee specifically releases the Released Parties from all claims under federal, state, and local law or regulation (or foreign law), including but not limited to the following (or any state, local or foreign counterpart): Title VII of the Civil Rights Act, all other Civil Rights Acts, Executive Order 11246, Age Discrimination In Employment Act ("ADEA"), Older Worker Benefit Protection Act, Americans With Disabilities Act, Pregnancy Discrimination Act, Equal Pay Act, Fair Labor Standards Act, National Labor Relations Act, Family and Medical Leave Act, Consolidated Omnibus Budget Reconciliation Act ("COBRA"), Rehabilitation Act, Immigration Reform And Control Act, Employee Retirement Income Security Act, Worker Retraining Notification Act, Sarbanes-Oxley Act, the Illinois Human Rights Act, the Illinois Union Employee Health and Benefits Protection Act, the Illinois Employment Contract Act, the Illinois Labor Dispute Act, the Illinois Day and Temporary Labor Services Act, the Illinois Equal Pay Act, the Victims' Economic Security and Safety Act, the Illinois Gender Violence Act, the Illinois Biometric Information Privacy Act, the Illinois Genetic Information Privacy Act, the Cook County Human Rights Ordinance, the Chicago Human Rights Ordinance, the Australian Fair Work Act 2009, the Victorian Long Service Leave Act 2018, and any similar federal, state, or local law ordinance, rule, regulation, order, or common law claim, whether arising in tort, in contract, or otherwise, including but not limited to the following:
 - i. all claims allegedly based on any actual or implied agreement, contract, promise, written or oral statement, or the alleged breach of any of these, as well as all claims for any tort, including but not limited to negligence, emotional distress, misrepresentation, defamation, invasion of privacy, or fraud;
 - ii. all claims of wrongful termination of employment, adverse action, retaliation, whistleblowing, or discrimination of any kind;
 - iii. all claims of any kind allegedly arising out of or related to Employee's employment with Company, the termination of such employment, or the failure or refusal of Company to hire or reinstate Employee; and
 - iv. all claims for severance pay, wages, bonuses, sick leave, personal leave, vacation pay, life or health insurance, or any other fringe benefit.Employee agrees that Company has paid Employee all monies and benefits earned and owed through the date hereof.
 - b. Employee acknowledges and agrees that Employee's releases and other promises and obligations contained in this Agreement are essential and constitute a material term of this Agreement and that, without such releases and other promises and obligations, no agreement would have been reached by the parties and no compensation would have been paid. Employee understands and acknowledges the significance and consequences of this Agreement itself and the releases and other promises and obligations contained in this Agreement.
 - c. Notwithstanding anything in this Agreement, Employee does not release any claims for:
 - i. any obligations of the Company under this Agreement;
 - ii. compensation for illness or injury or medical expenses under any workers' compensation statute;
 - iii. benefits under any plan maintained by any of the Released Parties that provides for retirement benefits, or entitlements under Australian superannuation legislation;

- iv. health benefits under any law or policy or plan currently maintained by any of the Released Parties that provides for health insurance continuation or conversion rights;
- v. claims for indemnification under the Company's bylaws or claims for coverage under the Company's directors & officers liability insurance policy;
- vi. any claim that cannot be waived or released; or
- vii. any rights or claims that may arise after the Effective Date.

- d. Employee irrevocably covenants that Employee will not file, nor voluntarily participate or assist in the prosecution of any legal proceedings of any kind against the Released Parties based on the conduct known to Employee as of the date of this Agreement. Nothing in this Agreement shall prevent Employee's participation in any legal proceedings against any of the Released Parties in compliance with a summons or subpoena that requires such participation, or Employee's participation in administrative proceedings or investigations of the Equal Employment Opportunity Commission (the "EEOC"), National Labor Relations Board, Illinois Department of Human Rights, the Chicago Commission on Human Relations, or similar government agency (whether local or foreign); provided, however, that this Agreement shall prevent Employee from receiving any monetary or financial damages or recoveries from the Company or any other Released Party and, if applicable, Employee from being reinstated to employment with the Company. Employee represents that Employee has not filed or asserted any claims whatsoever against the Released Parties. In addition, Employee agrees not to challenge the enforceability of any provision of this Agreement in any court of competent jurisdiction or arbitration, except as to validity under the ADEA.

7. **No Admission of Liability.** Employee agrees that neither this Agreement nor any performance under this Agreement constitutes an admission by any of the Released Parties of any violation or breach of any contract or federal, state, or local law, regulation, or common-law or any other wrongdoing of any type.

8. **Cooperation.**

- a. Employee agrees to provide reasonable cooperation with Company in the transition of the services that Employee provided to Company. Employee agrees to communicate with Company, its agents and attorneys, at reasonable times and places, and to respond to inquiries relating to the services that Employee provided to Company.
- b. Employee also agrees to provide reasonable cooperation with Company in connection with any pending or future litigation, proceeding or other matter which has been or may be brought against or by Company before any agency, court, or other tribunal and concerning or relating in any way to any matter falling within Employee's knowledge or former area of responsibility. Such cooperation includes meeting with Company's attorneys at reasonable dates and times and providing requested information including, without limitation, facilitating and assisting in the preparation of any underlying defense, responding to discovery requests, preparing for and attending depositions as well as appearing in court to provide truthful testimony. Company will reimburse Employee for all reasonable out of pocket expenses incurred at the request of Company associated with such assistance.

9. **Return of Property.** On or before the Retirement Date, Employee will return the original and all copies of all things in his possession or control relating to Company or its business, including but not limited to Confidential Information (as defined in [Appendix A](#) hereto), any and all contracts, reports, memoranda, correspondence, manuals, forms, records, designs, budgets, contact information or lists (including customer, vendor or supplier lists), ledger sheets or other financial information, drawings, plans (including but not limited to business, marketing and strategic plans), personnel or other business files, computer hardware, software, or access codes, door and file keys, identification, credit cards, computer equipment and phones, and any and all other physical, intellectual, or personal property of any nature that he received, prepared, helped prepare, or directed preparation of in connection with his employment with Company.

10. **Inventions.** Within seven (7) days of the Retirement Date, Employee agrees to communicate to Company all inventions, ideas, and improvements (including those in the formative stages) which Employee conceived, made or discovered (whether alone or in conjunction with others) during the period of Employee's employment by Company that may relate in any way to the business, processes, manufacturing operations, products, research, product development, engineering, machinery, or plans of Company (collectively, "Inventions"). Such Inventions will be Company's exclusive property without any obligation on Company's part to make any payment to Employee in addition to the compensation described in this Agreement. At Company's request, Employee will sign documents relating to such Inventions and take any other requested reasonable actions to maintain and protect such Inventions. In addition, all other terms regarding the assignment of inventions as set forth in the Employment Documents continues to apply to the extent set forth therein.

11. **Non-compete, non-solicitation and confidentiality.** In consideration of the benefits provided by Section 4, Employee agrees to the non-compete, non-solicitation and confidentiality provisions set forth in [Appendix A](#).

12. **Non-Disparagement.** Subject to the exceptions set out in Section 3 of [Appendix A](#), Employee agrees that Employee will not defame Company or any of the Released Parties or make any disparaging remarks or negative comments or statements about such entities or individuals to any other person or entity, including but not limited to any competitor of Company or any of the Released Parties. It will not be a violation of Employee's obligations under this section for Employee to make truthful statements, under oath, as required by law or formal legal process. Notwithstanding any provision of this Agreement to the contrary, Employee may provide any truthful and accurate information to, and cooperate with, any federal, state, local or foreign governmental agency or entity. Company agrees that neither it nor its directors and officers will defame Employee or make any disparaging remarks or negative comments or statements about him.

13. **Effect of Employment Termination.** If Employee's employment ends prior to the Retirement Date for any reason other than Employee's commission of a wrongful, dishonest, or fraudulent act that brings the Company into disrepute, this Agreement shall nonetheless continue in force and effect through and following the Retirement Date as if Employee's employment had not terminated.

14. **Governing Law, Venue, and Jurisdiction.** The provisions of this Agreement will be construed in accordance with the laws of the state in which Employee provided services to Company (i.e., Illinois)

(the "Employee State"). The exclusive venue for any legal action arising from this Agreement will be the federal and state courts within the Employee State. Employee stipulates and consents to Employee State courts' personal jurisdiction over Employee and waives any right to object to Employee State court's jurisdiction.

15. **Enforceability.** If any provision of this Agreement is determined to be partially contrary to governing law or otherwise partially unenforceable, such provision and this Agreement will be enforced to the maximum extent permitted by law. If any provision of this Agreement is determined to be totally contrary to governing law or otherwise totally unenforceable, such provision will be severed and disregarded and the remainder of this Agreement will be enforced to the maximum extent permitted by law. Employee understands and agrees that Company will be entitled to immediate injunctive relief for any violation of Sections 8, 9, 10, 11, 12 or any provisions of [Appendix A](#) of this Agreement.

16. **Application of Clawback Policy.** Employee acknowledges and agrees that the Company's clawback policy, as in effect on the date hereof and as it may be amended from time to time, will continue to apply to Employee following the Retirement Date.

17. **No Trading without Board Consent.** Employee agrees that he will not trade in the Company's securities until 90 days after the Resignation Date without the express written permission of the Board, which shall not be unreasonably withheld. Employee acknowledges that he will remain subject to the terms of the Company's Insider Trading Policy through the Retirement Date and any period thereafter during which he is in possession of material non-public information about the Company.

18. **Agreement to Comply with Code Section 409A.** The compensation and benefits payable under this Agreement or referenced in this Agreement are intended to comply with the requirements of Code Section 409A, to the extent applicable, or an exemption thereunder, and compensation and benefits payable under this Agreement or referenced in this Agreement will be interpreted and administered to avoid any penalty sanctions under Code Section 409A. Accordingly, all provisions herein, or incorporated by reference, shall be administered, construed, and interpreted to comply with Code Section 409A or an exemption thereunder and, if necessary, any such provision shall be deemed amended to comply with Code Section 409A. For purposes of Code Section 409A, each payment made or referenced under this Agreement shall be treated as a separate payment and any right to a series of installment payments shall be treated as the right to a series of separate payments. To the maximum extent permitted under Code Section 409A, any severance benefits payable under this Agreement are intended to comply with the "short term deferral exception" under Treas. Reg. §1.409A-1(b)(4), and any remaining amount is intended to comply with the "separation pay exception" under Treas. Reg. §1.409A-1(b)(9)(iii). If Employee is a "specified employee" (as that term is used in Code Section 409A) on the date of Employee's "separation from service", any severance benefits payable under this Agreement that constitute non-qualified deferred compensation subject to Code Section 409A of the Code shall be delayed until the earlier of (i) the first business day following the six-month anniversary of the date of Employee's "separation from service", or (ii) the date of Executive's death.

19. **Miscellaneous.** If there is any conflict between this Agreement and any non-compete or confidentiality agreements Employee may previously have entered, this Agreement controls. The headings of the sections of this Agreement are for convenience only and do not control or affect the meaning or construction of any provision of this Agreement. This Agreement may be executed in counterparts, each of which will be considered an original but all of which together will constitute one and the same agreement. This Agreement may not be modified, waived, or terminated unless such modification, waiver, or termination is agreed to in a writing signed by Employee and Company. Company's failure to enforce any provision of this Agreement or to act promptly after a breach will not be deemed a waiver of any of Company's rights.

20. **Employee Acknowledgements.** Employee further affirms and acknowledges that Employee (i) has read this Agreement in its entirety, (ii) has had sufficient time to consider the terms of this Agreement, (iii) understands that the terms of this Agreement are legally enforceable, (iv) fully appreciates the meaning of the terms of this Agreement and their effect, (v) has had the opportunity to negotiate with Company regarding any objectionable items, (vi) has conferred with Employee's counsel for assistance and advice, (vii) has not received from Company any representations or inducements except those stated in this Agreement, and (viii) enters into this Agreement freely and voluntarily. Employee further affirms and acknowledges that the compensation and benefits described in Section 4 hereof are in exchange for a release of all claims that Employee has against the Released Parties and for Employee's other promises and obligations described in this Agreement, including those set forth in [Exhibit A](#).

EXECUTED AND AGREED:

Ronald Stephen Delia

Amcor plc

Signature: /s/ Ronald Stephen Delia
Ronald Stephen Delia

Signature: /s/ Graeme Liebelt
Graeme Liebelt

Date: March 16, 2024

Date: March 16, 2024

Name: Graeme Liebelt
Title: Chairman

Appendix A
Restrictive Covenants Agreement

1. Defined Terms. All capitalized terms used, but not defined, herein have the meanings given under the Transition And Release Agreement to which this Appendix is attached.
2. Employee Acknowledgements. Employee acknowledges and agrees that (a) the restrictions set forth herein are necessary to protect the Company's legitimate business interests; (b) the restrictions set forth herein are no broader than necessary to protect the Company's Confidential Information, trade secrets and goodwill, which cannot be adequately protected through an alternative restrictive covenant; (c) Employee's obligations hereunder are supported by good and valuable consideration; and (d) the geographic restrictions set forth herein are reasonable and aligned with the geographic area in which Employee provided services to the Company, in which Employee had a material presence or influence within the Company, or in which Employee created customer contacts and goodwill.
3. Confidential Information. Employee agrees to comply with the terms of Section 21 (Confidential Information) of the Offer Letter, which is incorporated herein in its entirety (including all defined terms used therein), except as modified below.

Employee agrees to extend the confidentiality obligations of the Offer Letter to the following types of information: (A) information belonging to others who have entrusted such information to the Company; and (B) information that would not have been known to the Company's competitors or the public generally if Employee had not breached his obligations of confidentiality under the Offer Letter or this Appendix A.

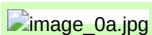
Nothing in the Offer Letter or this Appendix A shall restrict Employee's rights to make a protected disclosure under the specific protected disclosure any laws applicable to Employee. Specifically, and without limiting the foregoing, nothing herein (i) interferes with Employee's right and responsibility to give truthful testimony under oath, as required by law or formal legal process; (ii) precludes Employee from participating in an investigation, filing a charge, or otherwise communicating with or reporting good faith allegations of unlawful employment practices to the Equal Employment Opportunity Commission, the Illinois Department of Human Rights, the Chicago Commission on Human Relations, or the National Labor Relations Board; or (iii) restricts Employee's right to report any good faith allegation of criminal conduct to appropriate law enforcement officials; or (iv) is intended to discourage or restrict Employee from reporting any theft of Trade Secrets pursuant to the Defend Trade Secrets Act of 2016 (the "DTSA") or other applicable state or federal law; or (v) precludes Employee from disclosing information to the extent expressly permitted by the Australian Fair Work Act 2009. The DTSA prohibits retaliation against an employee because of whistleblower activity in connection with the disclosure of Trade Secrets, so long as any such disclosure is made either (A) in confidence to an attorney or a federal, state, or local government official and solely to report or investigate a suspected violation of the law, or (B) under seal in a complaint or other document filed in a lawsuit or other proceeding.

4. Restrictions. Unless waived by the Company at Employee's request, such waiver not to be unreasonably withheld, the provisions of Section 28 (Restrictions) of the Offer Letter, as well as all defined terms included therein, are incorporated herein in their entirety. The Company is directing the Employee to, and the Employee agrees to, abide by the restrictions set forth in Section 28 of the Offer Letter. The Employee hereby agrees that the definition of "Restraint Period" in the Offer

Letter is amended as follows: "Restraint Period" means (i) the period of 12 months starting on the Retirement Date; or if held by a court of competent jurisdiction to be unenforceable, (ii) the period of 9 months starting on the Retirement Date; or if held by a court of competent jurisdiction to be unenforceable, (iii) the period of 6 months starting on the Retirement Date.

5. Reformation. Sections 3 and 4 of this Appendix are intended to comply with the Illinois Freedom to Work Act, as such may be amended from time to time, 820 ILCS 90 (2021) (the "Act"), and in the event it is determined not to comply with the Act, a court or arbitrator is hereby empowered to reform, reclassify, blue-pencil, or substitute any provision in Section 3 or 4 to cause such provisions to comply with the Act. Furthermore, if, at the time of enforcement of any provision of Section 3 or 4, a court or arbitrator holds that the restrictions stated therein are unreasonable or unenforceable under circumstances then existing, Employee

agrees that the court or arbitrator is authorized to modify this Appendix. Employee further agrees that the arbitrator or court shall be permitted to substitute the maximum period, scope, or geographical area (or otherwise modify including by deleting any part of the relevant wording) as may be reasonable or permissible under such circumstances for the stated period, scope, or area.



March 16, 2024

Mr. Peter Konieczny

RE: Interim Chief Executive Officer

Dear Peter,

On behalf of Amcor plc (the "Company"), I am pleased to provide this letter memorializing your promotion from Chief Commercial Officer to the position of Interim Chief Executive Officer of the Company ("Interim CEO").

1. **Position.** As Interim CEO, you will have responsibilities as determined by the Board of Directors of the Company (the "Board"). Your duties and responsibilities are subject to change depending on the needs of the Company.
2. **Compensation.** While serving as Interim CEO:
 - a. Your annualized base salary will be CHF 1,580,190.
 - b. With respect to the Management Incentive Plan (the "MIP") you will become subject to the same terms and conditions as currently apply to the Chief Executive Officer position, including the same target percentage of 120% of your base salary, the same minimum and maximum range from 0% to 180% of your base salary, and the same performance goals as have been established for such position for the current fiscal year. Following completion of the fiscal year, your actual MIP payout will be separately determined for the period that you served as the Chief Commercial Officer of the Company (based on your salary, target percentage and goals as in effect for that position) and as the Interim CEO (based on your salary, target percentage and goals as in effect for this position), and the payout amount will be pro-rated to reflect the period of time that you served in each role, provided you meet all other requirements to receive the payout. If you remain employed as the Interim CEO following the end of the current fiscal year, the Board will determine your MIP target and goals in the normal course.
 - c. The number of shares subject to the LTIP grant made to you each year will be based on a grant date fair value equal to 200% of your base salary.

In all other respects, your compensation and benefits while employed as set forth in your Employment Agreement dated 17 September 2009, as amended (the "Employment Agreement") remain in full force and effect.

3. **Termination Without Cause or as a Good Leaver.** If the Company terminates your employment pursuant to Section 10(2) of your Employment Agreement (a termination without "cause") while you are serving as the Interim CEO, then any notice period you

are otherwise required to satisfy pursuant to your Employment Agreement is waived, and in addition to the payment of 12 months of base salary as described therein (with base salary being determined pursuant to paragraph 2.a. above), the Company will also provide the following compensation:

- a. If the termination occurs after the completion of a performance period under the MIP but prior to the date the amount due thereunder has been paid, then assuming a payment has been earned based on the achievement of the performance goals for the period, the Company will pay you the entire amount earned under the MIP (including any portion due under the Equity Management Incentive Plan ("EMIP") at the same time as other executives receive their MIP payments, but any portion earned under the EMIP will also be paid in cash);
- b. With respect to the MIP performance period in which your termination occurs, the Company will pay you the MIP payment earned, if any, based on the achievement of the performance goals, at the same time as other executives receive their MIP payments, but your entire amount

earned under the MIP (including any portion due under the EMIP) will be pro-rated to reflect the number of completed months during the performance period that you were actively employed, and such amount will be paid in cash;

c. Your outstanding restricted stock units ("RSUs") granted under the EMIP will become vested in full within 30 days after your employment termination date;

d. Any other equity awards for which you have completed one-half of the performance period as of the date you cease to be actively employed, will continue to vest according to their terms as if you had continued in active employment, except that upon the vesting date, the amount vested will be pro-rated to reflect the number of completed months of employment during the performance period that you were actively employed. In addition, any stock options that become vested after you cease active employment may be exercised for ninety (90) days following the vesting date for such stock options. Except as described herein, the terms and conditions of any equity award will continue to apply without change.

If you terminate your employment as a Good Leaver (as defined below), then the Company will make the same payments, and will treat your equity awards in the same manner, as if you had been terminated by the Company without "cause", as described in this paragraph 3. For purposes hereof, you will have the right to terminate as a "Good Leaver" if (i) you are ultimately not offered the position of the "permanent" CEO of the Company, or (ii) while serving as the Interim CEO, you experience either a material reduction to your total compensation (including the amount of base salary, MIP target bonus and long-term incentive grant date value) or there is a material negative change to your duties or authority (any of the foregoing, a "Good Leaver Event"). In order to terminate as a Good Leaver, your termination must occur within sixty (60) days following the Good Leaver Event, and any notice period you are otherwise required to satisfy pursuant to your Employment Agreement is waived.

4. **RSU Grant.** Upon your start date as the Interim CEO, the Company will grant you 170,000 RSUs with a vesting period that continues through to February 2026. If you

become entitled to the severance compensation and other benefits described in paragraph 3 above upon your cessation of active employment, then the RSU grant described in this paragraph 4 will become fully vested within 30 days following cessation of active employment.

5. **Extension of Restriction Period.** Section 18 of your Employment Agreement continues to apply, except the definition of "Restraint Period" is amended to read" "Restraint Period" means 12 months.

Except as set forth above, all of the terms of your Employment Agreement will continue to apply while you serve as the Interim CEO, including but not limited to the confidentiality obligations contained therein. Please sign below to indicate your acceptance of the terms described in this letter, including the amendments made to your Employment Agreement.

Congratulations on your promotion!

/s/ Graeme Liebelt

Graeme Liebelt, Chairman

Agreed to this 16th day of March, 2024

By: /s/ Peter Konieczny
Peter Konieczny

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EXHIBIT 22

LIST OF GUARANTORS AND SUBSIDIARY ISSUERS OF GUARANTEED SECURITIES AS OF DECEMBER MARCH 31, 2023 2024

The following is a list of guarantors of the 4.000% Senior Notes due 2025, 3.100% Senior Notes due 2026, 3.625% Senior Notes due 2026, 4.500% Senior Notes due 2028, 2.630% Senior Notes due 2030, and 2.690% Senior Notes due 2031 issued by Amcor Flexibles North America, Inc. The issuer is a wholly owned subsidiary of Amcor plc.

Name of Guarantor	Jurisdiction of Incorporation
Amcor plc	Jersey
Amcor Flexibles North America, Inc. (1)	United States of America
Amcor Finance (USA) Inc.	United States of America
Amcor Pty Ltd	Australia
Amcor UK Finance plc (1)	United Kingdom

(1) Amcor Flexibles North America, Inc. and Amcor UK Finance plc guarantee each other's notes.

The following is a list of guarantors of the 1.125% Senior Notes due 2027 issued by Amcor UK Finance plc, a wholly owned subsidiary of Amcor plc.

Name of Guarantor	Jurisdiction of Incorporation
Amcor plc	Jersey
Amcor Flexibles North America, Inc.	United States of America
Amcor Finance (USA) Inc.	United States of America
Amcor Pty Ltd	Australia

The following is a list of guarantors of the 5.625% Senior Notes due 2033 issued by Amcor Finance (USA) Inc., a wholly owned subsidiary of Amcor plc.

Name of Guarantor	Jurisdiction of Incorporation
Amcor plc	Jersey
Amcor UK Finance plc	United Kingdom
Amcor Pty Ltd	Australia
Amcor Flexibles North America, Inc.	United States of America

EXHIBIT 31.1

RULE 13a-14(a)/15d-14(a) CERTIFICATION OF CEO

I, **Ronald Delia, Peter Konieczny**, certify that:

1. I have reviewed this Quarterly Report on Form 10-Q of Amcor plc;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations, and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer(s) and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and

5. The registrant's other certifying officer(s) and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):

- All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
- Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date **February 7, May 1, 2024**

/s/ Ronald Delia Peter Konieczny

Ronald Delia, Managing Director and Peter Konieczny, Interim Chief Executive Officer (Principal Executive Officer)

EXHIBIT 31.2

RULE 13a-14(a)/15d-14(a).CERTIFICATION OF CFO

I, Michael Casamento, certify that:

- I have reviewed this Quarterly Report on Form 10-Q of Amcor plc;
- Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations, and cash flows of the registrant as of, and for, the periods presented in this report;
- The registrant's other certifying officer(s) and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- The registrant's other certifying officer(s) and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date **February 7, May 1, 2024**

/s/ Michael Casamento

Michael Casamento, Executive Vice President and Chief Financial Officer (Principal Financial Officer)

EXHIBIT 32

SECTION 1350 CERTIFICATIONS OF CEO AND CFO

Pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, each of the undersigned certifies that the Quarterly Report on Form 10-Q of Amcor plc for the quarter ended **December 31, 2023** **March 31, 2024** (the "Report"), fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934 and that information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of Amcor plc.

/s/ Ronald Delia Peter Konieczny

Ronald Delia, Managing Director and Peter Konieczny, Interim Chief Executive Officer (Principal Executive Officer)

Date **February 7, May 1, 2024**

/s/ Michael Casamento

Michael Casamento, Executive Vice President and Chief Financial Officer (Principal Financial Officer)

Date **February 7, May 1, 2024**

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